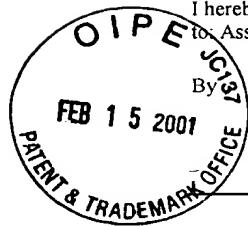


GAU 1654
Patent Application
Attorney Docket No. PC7981C

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Victor Donahue

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#16

JCP
2/28/01

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN RE APPLICATION OF: John A. Lowe

Examiner: Cybille Delacroix-Muirheid

APPLICATION NO.: 09/007,268

Group Art Unit: 1654

FILING DATE: January 14, 1998

RECEIVED

TITLE: Fluoroalkoxybenzylamino Derivatives
of Nitrogen Containing Heterocycles

FEB 20 2001

Assistant Commissioner for Patents
Washington, D.C. 20231

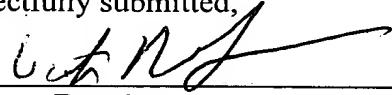
TECH CENTER 1600/2900

Sir: Supplemental Reply

The present Supplemental Reply is further to Applicant's response herein of January 26, 2001. As mentioned in that paper, although fluoroalkoxy groups are disclosed in the Rosen patent (US 5,686,615), such disclosure is not present in the priority document therefor (application 675,244, filed **March 26, 1991**), and therefore *Rosen* is not a reference against the present application. To facilitate examination herein, a copy of the 675,244 application is attached. A copy of the original priority document herein (application 717,943, filed **June 20, 1991**) is also attached. The present application (09/007,268) is a continuation of an application (No. 08/167,881, now US Patent 5,773,450) that is continuation-in-part (via the PCT, 35 USC section 371) of the 717,943 priority application. It will be noted that the relevant disclosure of fluoralkoxy groups is present in the earliest priority document herein (No 717,943).

Respectfully submitted,

Date: 2/13/01


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Ref # 675,244

PC 7929

-1-

STEREOSELECTIVE PREPARATION OF SUBSTITUTED PIPERIDINESBackground of the Invention

This invention relates to novel processes for the stereoselective preparation of substituted piperidine derivatives.

10 The substituted piperidines and related compounds that can be prepared by the processes of this invention are substance P receptor antagonists and are therefore useful in treating diseases mediated by an excess of substance P.

15 Substance P is a naturally occurring undecapeptide belonging to the tachykinin family of peptides, the latter being named for their prompt stimulatory action on smooth muscle tissue. More specifically, substance P is a pharmacologically-active neuropeptide that is produced in mammals (having originally been isolated from gut) and 20 possesses a characteristic amino acid sequence that is illustrated by D.F. Veber et al. in U.S. Patent No. 4,680,283.

The wide involvement of substance P and other tachykinins in the pathophysiology of numerous diseases has 25 been amply demonstrated in the art. For instance, substance P has been shown to be involved in the transmission of pain or migraine (see B.E.B. Sandberg et al., Journal of Medicinal Chemistry, Vol. 25, p. 1009 (1982)), as well as in central nervous system disorders such as anxiety and 30 schizophrenia, in respiratory and inflammatory diseases such as asthma and rheumatoid arthritis, respectively, in rheumatic diseases such as fibrositis, and in gastrointestinal disorders and diseases of the GI tract, such as ulcerative colitis and Crohn's disease, etc. (see D. 35 Regoli in "Trends in Cluster Headache," edited by F. Sicuteli et al., Elsevier Scientific Publishers, Amsterdam, 1987, pp. 85-95).

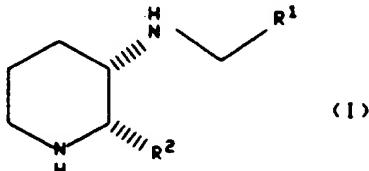
Several of the substituted piperidines and related 40 compounds that can be prepared by the methods of this invention are claimed in PCT Patent Application PCT/US

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90/00116, filed January 4, 1990, and assigned in common with
the present application.

Summary of the Invention

The present invention relates to a process for
5 preparing a compound of the formula

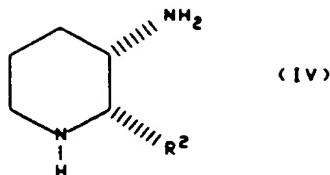


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wherein R¹ is aryl selected from indanyl, phenyl and naphthyl; heteroaryl selected from thienyl, furyl, pyridyl and quinolyl; and cycloalkyl having 3 to 7 carbon atoms, wherein one of said carbon atoms may optionally be replaced 15 by nitrogen, oxygen or sulfur; wherein each of said aryl and heteroaryl groups may optionally be substituted with one or more substituents, and said (C₃-C₇) cycloalkyl may optionally be substituted with one or two substituents, said substituents being independently selected from chloro, 20 fluoro, bromo, iodo, nitro, (C₁-C₁₀) alkyl optionally substituted with one or more halo groups, (C₁-C₁₀) alkoxy, trifluoromethyl, amino, cyano, hydroxy, cycloalkoxy having 3 to 7 carbon atoms, (C₁-C₆) alkylamino, (C₁-C₆) dialkylamino,

25

$\begin{array}{c} \text{O} \\ \parallel \\ -\text{NHCH}- \end{array}$ and $\begin{array}{c} \text{O} \\ \parallel \\ -\text{NHC}- \end{array}$ (C₁-C₆) alkyl, wherein the nitrogen atoms of said amino and (C₁-C₆) alkylamino groups may optionally be protected with an appropriate protecting group; and R² is thienyl, benzhydryl, naphthyl or phenyl optionally 30 substituted with from one to three substituents independently selected from chloro, bromo, fluoro, iodo, cycloalkoxy having 3 to 7 carbon atoms, (C₁-C₁₀) alkyl optionally substituted with one or more halo groups, (C₁-C₁₀) alkoxy and trifluoromethyl, comprising reacting a compound 35 of the formula



5

wherein R² is defined as above, with either (a) a compound of

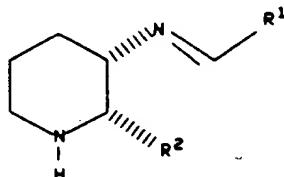


the formula R¹CX, wherein R¹ is defined as above and X is a
10 leaving group (e.g., chloro, bromo, iodo or imidazole),
followed by treatment of the resulting amide with a reducing
agent, (b) a compound of the formula R¹CHO, wherein R¹ is
defined as above, in the presence of a reducing agent, or
(c) a compound of the formula R¹CH₂X, wherein R¹ is defined as
15 above and X is a leaving group (e.g., chloro, bromo, iodo,
mesylate or tosylate).

As used herein, the term "halo" refers to chloro,
bromo, fluoro or iodo.

The compounds of formula I have chiral centers and
20 therefore exist in different enantiomeric forms. Formula I,
as depicted above, includes all optical isomers of such
compounds, and mixtures thereof.

The present invention also relates to a process for
preparing a compound of the formula I, as depicted above,
25 wherein R¹ and R² are defined as above, comprising reacting
a compound of the formula IV, as depicted above, wherein R²
is defined as above, with a compound of the formula R¹CHO,
wherein R¹ is defined above, in the presence of a drying
agent or using an apparatus designed to remove
30 azeotropically the water generated, to produce an imine of
the formula

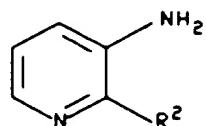


35

wherein R¹ and R² are defined as above, and then reacting the imine with a reducing agent to form a compound of the formula I, as depicted above, wherein R¹ and R² are defined as above.

5 The present invention also relates to a process for preparing a compound of the formula I, as depicted above, wherein R¹ and R² are defined as above, comprising reducing a compound of the formula

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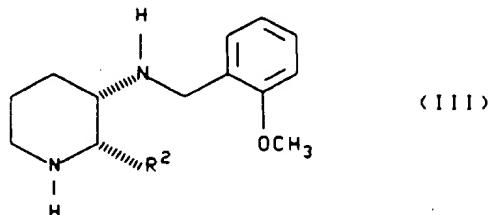
(III)

15

wherein R² is defined as above, to produce a compound of the formula IV, as depicted above, wherein R² is defined as above, and then converting the compound of formula IV so formed to a compound of the formula I using one of the 20 procedures described above.

This invention also relates to a process for preparing a compound of the formula I, as depicted above, wherein R¹ and R² are defined as above, comprising reacting a compound of the formula

25

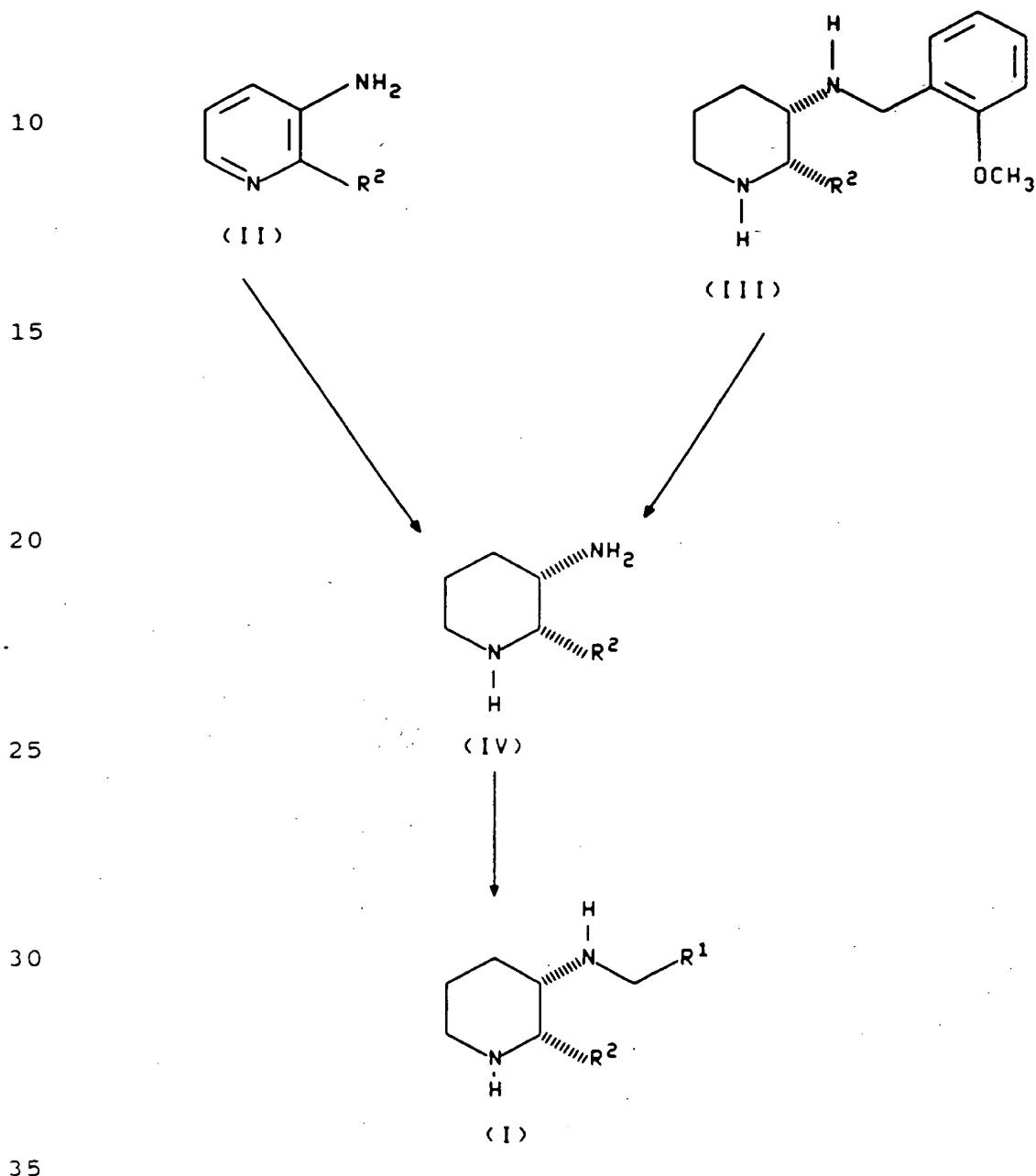


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with hydrogen in the presence of a metal containing catalyst to form a compound of the formula IV, as depicted above, wherein R² is defined as above, and then converting the 35 compound of formula IV so formed to a compound of the formula I using one of the procedures described above.

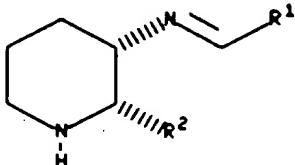
Detailed Description of the Invention

The processes and products of the present invention are illustrated in the following reaction scheme. Except where otherwise indicated, in the reaction scheme and discussion 5 that follow, formulas I, II, III and IV, and substituents R¹, R² and X are defined as above.



The reaction of a compound of the formula IV with a compound of the formula R'CHO to produce a compound of the formula I is typically carried out in the presence of a reducing agent such as sodium cyanoborohydride, sodium triacetoxyborohydride, sodium borohydride, hydrogen and a metal catalyst, zinc and hydrochloric acid, or formic acid at a temperature from about -60°C to about 50°C. Suitable reaction inert solvents for this reaction include lower alcohols (e.g., methanol, ethanol and isopropanol), acetic acid and tetrahydrofuran (THF). Preferably, the solvent is acetic acid, the temperature is about 25°C, and the reducing agent is sodium triacetoxyborohydride. This reaction proceeds to give material in which the addition of the CH₂R' sidechain occurs selectively at the 3-amino group, and the isomer of formula I is the only product isolated.

Alternatively, the reaction of a compound of the formula IV with a compound of the formula R'CHO may be carried out in the presence of a drying agent or using an apparatus designed to remove azeotropically the water generated, to produce an imine of the formula



25

which is then reacted with a reducing agent as described above, preferably with sodium triacetoxyborohydride at about room temperature. The preparation of the imine is generally carried out in a reaction inert solvent such as benzene, xylene or toluene, preferably toluene, at a temperature from about 25°C to about 110°C, preferably at about the reflux temperature of the solvent. Suitable drying agents/solvent systems include titanium tetrachloride/dichloromethane titanium isopropoxide/dichloromethane and molecular sieves/THF. Titanium tetrachloride/dichloromethane is preferred.

The reaction of a compound of the formula IV with a compound of the formula $R'CH_2X$ is typically carried out in a reaction inert solvent such as dichloromethane or THF, preferably dichloromethane, at a temperature from about 0°C 5 to about 60°C, preferably at about 25°C.

The reaction of a compound of the formula IV with a

$\begin{matrix} O \\ || \\ \text{C} \end{matrix}$

compound of the formula $R'CX$ is typically carried out in an 10 inert solvent such as tetrahydrofuran (THF) or dichloromethane at a temperature from about -20°C to about 60°C, preferably in dichloromethane at about 0°C. Reduction of the resulting amide is accomplished by treatment with a reducing agent such as borane dimethylsulfide complex, 15 lithium aluminum hydride or diisobutylaluminum hydride in an inert solvent such as ethyl ether or THF. The reaction temperature may range from about 0°C to about the reflux temperature of the solvent. Preferably, the reduction is accomplished using borane dimethylsulfide complex in THF at 20 about 60°C.

Reduction of the pyridine of formula II to form the corresponding piperidine of formula IV is generally accomplished using either sodium in alcohol, lithium aluminum hydride/aluminum trichloride, electrolytic 25 reduction or hydrogen in the presence of a metal containing catalyst. The reduction with sodium is generally conducted in a boiling alcohol, preferably butanol, at a temperature from about 20°C to about the reflux temperature of the solvent, preferably at about 120°C. The reduction with 30 lithium aluminum hydride/aluminum trichloride is usually carried out in ether, THF or dimethoxyethane, preferably ether, at a temperature from about 25°C to about 100°C, preferably at about room temperature. The electrolytic reduction is conducted, preferably, at room temperature, but 35 temperatures from about 10°C to about 60°C are also suitable.

Hydrogenation in the presence of a metal containing catalyst is the preferred method of reduction. Suitable

hydrogenation catalysts include palladium, platinum, nickel, platinum oxide and rhodium. The preferred catalyst for hydrogenation is platinum on carbon. The reaction temperature may range from about 10°C to about 50°C, with 5 about 25°C being preferred. The hydrogenation is generally carried out at a pressure from about 1.5 to about 4 atmospheres, preferably at about 3.0 atmospheres, in a suitable inert solvent such as acetic acid or a lower alcohol, preferably methanol, with about a stoichiometric 10 quantity of hydrogen chloride present. When the reduction is carried out via hydrogenation in the presence of a metal containing catalyst, material of the cis configuration is isolated exclusively and the pyridine ring is reduced selectively as opposed to the 2-phenyl moiety.

15 The preparation of compounds of the formula IV from the corresponding compounds of the formula III is accomplished, as indicated above, by treating the compounds of formula III with hydrogen in the presence of a metal containing catalyst such as platinum or palladium. Generally, this reaction is 20 conducted in a reaction inert solvent such as acetic acid or a lower alcohol, at a temperature from about 0°C to about 50°C. Alternatively, the compounds of formula III may be treated with a dissolving metal such as lithium or sodium in ammonia at a temperature from about -30°C to about -78°C, or 25 with a formate salt in the presence of palladium or with cyclohexene in the presence of palladium. Preferably, the compounds of formula III are treated with hydrogen in the presence of palladium on carbon in a mixture of methanol/ethanol in water or methanol/ethanol containing 30 hydrochloric acid at a temperature of about 25°C. When compounds of the formula III are treated with hydrogen in the presence of a metal containing catalyst, the only products isolated are the desired compounds of the formula IV. No products derived from cleavage of the alternative 35 benzylic position of the piperidine ring (i.e., the bond between the nitrogen at position 1 and the carbon at position 2) are observed.

In each of the above reactions wherein one piperidine derivative is converted to another piperidine derivative (i.e., III → IV and IV → I), the absolute stereochemistry about the carbons at positions 2 and 3 of the piperidine ring is preserved. Therefore, for each such reaction, a racemic mixture or a pure enantiomer may be obtained by using the appropriate starting material having the same stereochemistry.

The resolution of a racemic mixture of a compound of the formula I to prepare the (+) enantiomer of such compound is generally carried out using methanol, ethanol, or isopropanol, preferably isopropanol, as the organic reaction inert solvent. Preferably, the resolution is carried out by combining a racemic mixture of a compound of the formula I and (R)-(-)-mandelic acid in isopropanol, and stirring the mixture to form an optically enriched mandelic acid salt precipitate. The optically enriched precipitate is then recrystallized twice from isopropanol, after which the recrystallized precipitate is converted to the free base of the optically pure compound of formula I by partitioning it between dichloromethane and an aqueous base such as sodium hydroxide, sodium bicarbonate or potassium bicarbonate, preferably sodium hydroxide, or by stirring an alcoholic solution of the salt with a basic ion exchange resin. The free base, which is dissolved in the methylene chloride, can then be converted to the corresponding hydrochloric acid salt. Isolation of the mandelate may be conducted at temperatures from about 0°C to about 40°C. About 25°C is preferred.

In each of the reactions discussed or illustrated above, pressure is not critical unless otherwise indicated. Pressures from about 0.5 atmospheres to about 5.0 atmospheres are generally acceptable, and ambient pressure, i.e., about one atmosphere, is preferred as a matter of convenience.

The compounds of Formula I and their pharmaceutically acceptable salts exhibit substance P receptor antagonist

activity and therefore are of value in the treatment and prevention of a wide variety of clinical conditions the treatment or prevention of which are effected or facilitated by a decrease in substance P mediated neurotransmission.

5 Such conditions include inflammatory diseases (e.g., arthritis, psoriasis, asthma and inflammatory bowel disease), anxiety, depression or dysthymic disorders, colitis, psychosis, pain, allergies such as eczema and rhinitis, chronic obstructive airways disease,
10 hypersensitivity disorders such as poison ivy, vasospastic diseases such as angina, migraine and Reynaud's disease, fibrosing and collagen diseases such as scleroderma and eosinophilic fascioliasis, reflex sympathetic dystrophy such as shoulder/hand syndrome, addiction disorders such as
15 alcoholism, stress related somatic disorders, peripheral neuropathy, neuralgia, neuropathological disorders such as Alzheimer's disease, AIDS related dementia, diabetic neuropathy and multiple sclerosis, disorders related to immune enhancement or suppression such as systemic lupus erythematosus, and rheumatic diseases such as fibrositis.
20 Hence, these compounds are readily adapted to therapeutic use as substance P receptor antagonists for the control and/or treatment of any of the aforesaid clinical conditions in mammals, including humans.

25 The compounds of the formula I and the pharmaceutically acceptable salts thereof can be administered via either the oral, parenteral or topical routes. In general, these compounds are most desirably administered in dosages ranging from about 5.0 mg up to about 1500 mg per day,
30 although variations will necessarily occur depending upon the weight and condition of the subject being treated and the particular route of administration chosen. However, a dosage level that is in the range of about 0.07 mg to about 21 mg per kg of body weight per day is most desirably employed.
35

The following examples illustrate the methods and compounds of the present invention but do not limit its scope.

EXAMPLE 1

5 (+)-(2S,3S)-3-Amino-2-phenylpiperidine

In a bottle were placed 9 g of 10 % palladium-carbon, 180 ml of methanol, 275 ml of ethanol, 6.5 ml of concentrated hydrochloric acid and 9 g of the hydrochloride salt of (2S,3S)-3-(2-methoxybenzylamino)-2-phenylpiperidine.
10 The mixture was shaken under hydrogen (40 p.s.i.) overnight, 9 g of additional catalyst were added to the system and the mixture was shaken under hydrogen for 1 day. The mixture was diluted with water (250 mL), filtered through diatomaceous earth (Celite (trademark)) and the Celite was
15 rinsed well with water. The filtrate was concentrated to a volume of ca. 600-700 mL, made basic with concentrated aqueous sodium hydroxide and extracted with chloroform, and the chloroform extracts were dried (sodium sulfate) and concentrated to obtain 4.4 g of the title compound as a
20 colorless oil.

$[\alpha]_D$ (HCl salt) = + 62.8° (c = 0.46, methanol (CH_3CH_2)).

^1H NMR (CDCl_3) δ 1.68 (m, 4H), 2.72 (m, 1H), 2.94 (broad s, 1H), 3.16 (m, 1H), 3.80 (d, 1H, J=3), 7.24 (m, 5H).

HRMS Calc'd for $\text{C}_{11}\text{H}_{16}\text{N}_2$: 176.1310. Found: 176.1309.
25 Calc'd for $\text{C}_{11}\text{H}_{16}\text{N}_2 \cdot 2\text{HCl} \cdot 1/3\text{H}_2\text{O}$: C, 51.78; H, 7.36; N, 10.98.
Found: C, 51.46; H, 7.27; N, 10.77.

EXAMPLE 2

(+)-(2S,3S)-3-(2,5-Dimethoxybenzylamino)-2-phenylpiperidine

30 Under a nitrogen atmosphere in a round-bottom flask were placed 600 mg (3.4 mmol) of (+)-(2S,3S)-3-amino-2-phenylpiperidine, 8 ml of acetic acid and 622 mg (3.7 mmol) of 2,5-dimethoxybenzaldehyde, and the mixture was stirred for 30 minutes. To the system were added 1.58 g (7.5 mmol)
35 of sodium triacetoxyborohydride, and the mixture was stirred at room temperature overnight. The mixture was concentrated, basified with 1 M aqueous sodium hydroxide and

extracted with methylene chloride. The methylene chloride extracts were washed with water and extracted with 1 M aqueous hydrochloric acid. The hydrochloric acid extracts were basified with 1 M aqueous sodium hydroxide and
5 extracted with methylene chloride. The methylene chloride extracts were dried (sodium sulfate) and concentrated to obtain 528 mg of colorless oil. The oil was dissolved in methylene chloride, and ether saturated with hydrogen chloride was added to the solution. The resulting white
10 solid was collected by filtration and stirred in isopropanol at 60°C for 2 hours. Filtration afforded 414 mg of the title compound as its hydrochloride. Additional material (400 mg) was obtained by extracting the initial basic layer with additional methylene chloride, drying (sodium sulfate)
15 and concentration. $[\alpha]_D$ (HCl salt) = + 60.5° (c=0.58, CH₃OH).

¹H NMR (CDCl₃) δ 1.38 (m, 1H), 1.58 (m, 1H) 1.88 (m, 1H), 2.13 (m, 1H), 2.78 (m, 2H), 3.25 (m, 1H), 3.36 (d, 1H, J=18), 3.44 (s, 3H), 3.62 (d, 1H, J=18), 3.72 (s, 3H), 3.88 (d, 1H, J=3), 6.62 (m, 3H), 7.24 (m, 5H).

20 Mass spectrum: m/z 326(parent).

Calc'd for C₂₀H₂₆N₂O₂·2HCl·0.25H₂O: C, 59.48; H, 7.11; N, 6.93. Found: C, 59.33; H, 6.91; N, 7.23.

EXAMPLE 3

Cis-3-amino-2-phenylpiperidine

25 In a bottle were placed 2.65 g (15.6 mmol) of 3-amino-2-phenylpyridine, 10.6 g of 5% platinum/carbon and 106 mL of 1.5 M HCl in methanol. The mixture was shaken under an atmosphere (ca. 40 p.s.i.) of hydrogen for 2.5 hours. Water was added to the system, the mixture was filtered through a
30 pad of diatomaceous earth and the pad was rinsed with ca. 700 mL of water. The filtrate was made basic with solid sodium hydroxide and extracted with two portions of dichloromethane. The combined organic fractions were washed with water, dried (sodium sulfate) and concentrated with a
35 rotary evaporator to obtain 2.4 g of the title compound as a yellow oil.

Calc'd for $C_{11}H_{16}N_2O \cdot 0.25H_2O$: C, 73.08; H, 9.20; N, 15.89. Found : C, 72.80; H, 9.46; N, 15.84.

The following compounds were prepared from either (+)-
5 (2S,3S)-3-amino-2-phenylpiperidine or the corresponding
racemate by employing the appropriate aldehyde and using a
procedure similar to that of Example 2.

EXAMPLE 4

Cis-3-(4,5-difluoro-2-methoxybenzylamino)-2-phenylpiperidine

10 1H NMR ($CDCl_3$) δ 1.30 (m, 1H), 1.62 (m, 2H), 1.96 (m, 1H), 2.68 (m, 2H), 3.18 (m, 2H), 3.32 (s, 3H), 3.44 (d, 1H, J=14), 3.82 (d, 1H, J=3), 6.38 (dd, 1H, J=6,12), 6.66 (dd, 1H, J=8, 10), 7.16 (m, 5H).

HRMS Calc'd for $C_{19}H_{22}N_2F_2O$: 332.1697. Found: 332.1698.
15 Calc'd for $C_{19}H_{22}N_2OF_2 \cdot 2HCl \cdot 0.85H_2O$: C, 54.25; H, 6.15; N, 6.66.
Found: C, 54.26; H, 5.84; N, 6.94.

EXAMPLE 5

Cis-3-(2-chloro-4-fluorobenzylamino)-2-phenylpiperidine

20 1H NMR ($CDCl_3$) δ 1.44 (m, 1H), 2.06 (m, 1H), 2.78 (m, 2H), 3.24 (m, 1H), 3.40 (d, 1H, J=12), 3.58 (d, 1H, J=12), 3.88 (d, 1H, J=3), 6.75 (m, 1H), 6.92 (m, 2H), 7.26 (m, 5H).
HRMS Calc'd for $C_{18}H_{20}N_2^{35}ClF$: 318.1294. Found: 318.1280.

EXAMPLE 6

Cis-3-(2-ethoxybenzylamino)-2-phenylpiperidine

25 1H NMR ($CDCl_3$) δ 1.10 (t, 3H, J=5), 1.40 (m, 1H), 1.62 (m, 1H), 1.90 (m, 1H), 2.14 (m, 1H), 2.80 (m, 2H), 3.27 (m, 1H), 3.38 (d, 1H, J=15), 3.69 (m, 3H), 3.86 (d, 1H, J=2), 6.64 (d, 1H, J=8), 6.78 (t, 1H, J=6), 6.94 (d, 1H, J=6), 7.12 (t, 1H, J=8), 7.24 (m, 5H).

30 HRMS Calc'd for $C_{20}H_{26}N_2O$: 310.2041. Found: 310.2045.

EXAMPLE 7

Cis-3-(2-hydroxybenzylamino)-2-phenylpiperidine

35 1H NMR ($CDCl_3$) δ 1.62 (m, 3H), 2.10 (m, 1H), 2.79 (m, 1H), 2.92 (m, 1H), 3.20 (m, 1H), 3.48 (s, 2H), 3.82 (d, 1H, J=2), 6.72 (m, 3H), 7.08 (m, 1H), 7.36 (m, 5H).

HRMS Calc'd for $C_{18}H_{22}N_2O$: 282.1732. Found: 282.1724.
Calc'd for $C_{18}H_{22}N_2O \cdot 2HCl \cdot 2H_2O$: C, 55.26, H, 7.20; N, 7.16.
Found: C, 55.13; H, 7.12; N, 6.84.

EXAMPLE 8

5 Cis-3-(3,5-difluoro-2-methoxybenzylamino)-2-phenylpiperidine

1H NMR ($CDCl_3$) δ 1.45 (m, 1H), 1.64 (m, 1H), 1.86 (m, 1H), 2.08 (m, 1H), 2.80 (m, 2H), 3.24 (m, 1H), 3.44 (d, 1H, J=15), 3.54 (d, 1H, J=15), 3.68 (s, 3H), 3.90 (d, 1H, J=3), 6.57 (dd, 1H, J = 8, 9), 6.69 (dd, 1H, J=9, 12), 7.28 (m, 5H).

HRMS Calc'd for $C_{19}H_{22}N_2OF_2$: 332.1698. Found: 332.1700.
Calc'd for $C_{19}H_{22}N_2OF_2 \cdot 2HCl$: C, 56.30; H, 5.97; N, 6.92. Found:
C, 56.17; H, 5.84; N, 6.59.

15 EXAMPLE 9

Cis-3-(2-chloro-6-fluorobenzylamino)-2-phenylpiperidine

1H NMR ($CDCl_3$) δ 1.40 (m, 1H), 1.66 (m, 1H), 1.90 (m, 1H), 2.15 (m, 1H), 2.78 (m, 2H), 3.26 (m, 1H), 3.68 (d, 2H, J=18), 3.72 (d, 1H, J=18), 6.82 (m, 1H), 7.04 (m, 2H), 7.22 (m, 5H).

HRMS Calc'd for $C_{18}H_{20}N_2ClF \cdot 2HCl \cdot 2/3H_2O$: C, 53.56; H, 5.83; N, 6.95. Found: C, 53.63; H, 5.53; N, 6.83.

EXAMPLE 10

25 (2S,3S)-3-(5-chloro-2-methoxybenzylamino)-2-phenylpiperidine

Mp 275-277°C (HCl salt).

1H NMR ($CDCl_3$) δ 1.40 (m, 1H), 1.60 (m, 1H), 1.90 (m, 1H), 2.08 (m, 1H), 2.79 (m, 2H), 3.26 (m, 1H), 3.36 (d, 1H, J=15), 3.45 (s, 3H), 3.60 (d, 1H, J=15), 3.88 (d, 1H, J=3), 6.56 (d, 1H, J=8), 6.92 (d, 1H, J=3), 7.06 (dd, 1H, J=3, 8), 7.28 (m, 5H).

Mass spectrum: m/z 330 (parent).

EXAMPLE 11

35 Cis-3-(5-chloro-2-methoxybenzylamino)-2-phenylpiperidine

1H NMR ($CDCl_3$) δ 1.37 (m, 1H), 1.56 (m, 1H), 1.86 (m, 1H), 2.06 (m, 1H), 2.76 (m, 2H), 3.23 (m, 1H), 3.32 (d, 1H,

J=15), 3.42 (s, 3H), 3.58 (d, 1H, J=15), 3.85 (d, 1H, J=3), 6.54 (d, 1H, J=8), 6.90 (d, 1H, J=3), 7.04 (dd, 1H, J=3, 8), 7.24 (m, 5H).

EXAMPLE 12

5 Cis-3-(2,5-dimethoxybenzylamino)-2-phenylpiperidine

M.p. 250-252°C (HCl salt).

¹H NMR (CDCl₃) δ 1.28-1.40 (m, 1H), 1.48-1.92 (m, 2H), 2.02-2.14 (m, 1H), 2.66-2.80 (m, 2H), 3.14-3.24 (m, 1H), 3.32 (d, 1H, J=18), 3.38 (s, 3H), 3.56 (d, 1H, J=18), 3.66 10 (s, 3H), 3.83 (d, 1H, J=3), 6.48-6.62 (m, 3H), 7.10-7.26 (m, 5H).

HRMS Calc'd for C₂₀H₂₆N₂O₂: 326.1995. Found: 326.1959.

Anal. Calc'd for C₂₀H₂₆N₂O₂·2HCl·0.3H₂O:C, 59.34; H, 7.12; N, 6.92. Found: C, 59.33; H, 6.96; N, 6.76.

15 EXAMPLE 13

Cis-3-(5-fluoro-2-methoxybenzylamino)-2-phenylpiperidine

M.p. 270-272°C (HCl salt).

HRMS Calc'd for C₁₉H₂₃FN₂O: 314.1791. Found: 314.1766.

20 Anal. Calc'd for C₁₉H₂₃FN₂O·2HCl·0.5H₂O:C, 57.58; H, 6.61; N, 7.07. Found: C, 57.35; H, 6.36; N, 7.03.

¹H NMR (CDCl₃) δ 1.30-1.42 (m, 1H), 1.48-2.12 (m, 3H), 2.64-2.82 (m, 2H), 3.12-3.26 (m, 1H), 3.32 (d, 1H, J=12), 3.42 (s, 3H), 3.56 (d, 1H, J=12), 3.84 (d, 1H, J=3), 6.53 25 (dd, 1H, J=5, 10), 6.64 (dd, 1H, J=3, 8), 6.70-6.80 (m, 1H), 7.12-7.40 (m, 5H).

EXAMPLE 14

Cis-2-phenyl-3-[2-(prop-2-yloxy)benzylamino]piperidine

¹H NMR (CDCl₃) δ 1.00 (m, 6H), 1.30 (m, 1H), 1.70 (m, 30 2H), 2.10 (m, 1H), 2.72 (m, 2H), 3.18 (m, 1H), 3.30 (m, 1H), 3.50 (m, 1H), 3.80 (br s, 1H), 4.06 (m, 1H), 6.66 (m, 2H), 6.90 (m, 1H), 7.05 (m, 1H), 7.20 (m, 5H).

HRMS Calc'd for C₂₁H₂₈N₂O: 324.2197. Found: 324.2180.

Calc'd for C₂₁H₂₈N₂O·2HCl·1.66H₂O:C, 59.02; H, 7.85; N, 6.55.

35 Found: C, 59.07; H, 7.77; N, 6.69.

EXAMPLE 15

Cis-3-(3-fluoro-2-methoxybenzylamino)-2-phenylpiperidine

5 ^1H NMR (CDCl_3) δ 1.40 (m, 1H), 1.60 (m, 1H), 1.86 (m, 1H), 2.08 (m, 1H), 2.80 (m, 2H), 3.23 (m, 1H), 3.36 (m, 1H), 3.58 (m, 4H), 3.88 (m, 1H), 6.80 (m, 3H), 7.26 (m, 5H).
HRMS Calc'd for $\text{C}_{19}\text{H}_{23}\text{FN}_2\text{O}$: 314.1794. Found: 314.1768.
Calc'd for $\text{C}_{19}\text{H}_{23}\text{FN}_2\text{O} \cdot 2\text{HCl} \cdot 1.5\text{H}_2\text{O} : \text{C}$, 55.08; H, 6.80; N, 6.76.
Found: C, 54.89; H, 6.48; N, 6.79.

10

EXAMPLE 16

Cis-3-(5-chloro-3-fluoro-2-methoxybenzylamino)-2-phenylpiperidine

15 ^1H NMR (CDCl_3) δ 1.42 (m, 1H), 1.54 (m, 1H), 1.80 (m, 1H), 2.06 (m, 1H), 2.78 (m, 2H), 3.20 (m, 1H), 3.42 (d, 1H, $J=15$), 3.58 (d, 1H, $J=15$), 3.64 (s, 3H), 3.86 (m, 1H), 6.66 (d, 1H, $J=9$), 6.91 (d, 1H, $J=9$), 7.26 (m, 5H).
HRMS Calc'd for $\text{C}_{19}\text{H}_{22}\text{FN}_2\text{OCl}$: 348.1401. Found: 348.1406.

EXAMPLE 17

20 Cis-3-(3-chloro-5-fluoro-2-methoxybenzylamino)-2-phenylpiperidine

15 ^1H NMR (CDCl_3) δ 1.44 (m, 1H), 1.58 (m, 1H), 1.80 (m, 1H), 2.06 (m, 1H), 2.80 (m, 2H), 3.22 (m, 1H), 3.42 (d, 1H, $J=18$), 3.54 (d, 1H, $J=18$), 3.66 (s, 3H), 3.88 (d, 1H, $J=2$), 6.55 (d, 1H, $J=6$), 6.92 (d, 1H, $J=9$), 7.26 (m, 5H).
25 HRMS Calc'd for $\text{C}_{19}\text{H}_{22}\text{ClFN}_2\text{O}$: 348.1401. Found: 348.1411.
Calc'd for $\text{C}_{19}\text{H}_{22}\text{ClFN}_2\text{O} \cdot 2\text{HCl} \cdot 0.25\text{H}_2\text{O} : \text{C}$, 53.53; H, 5.79; N, 6.57. Found: C, 53.58; H, 5.60; N, 6.41.

EXAMPLE 18

30 Cis-3-(3,5-dichloro-2-methoxybenzylamino)-2-phenylpiperidine

15 ^1H NMR (CDCl_3) δ 1.44 (m, 1H), 1.56 (m, 1H), 1.82 (m, 1H), 2.08 (m, 1H), 2.80 (m, 2H), 3.20 (m, 1H), 3.50 (m, 2H), 3.64 (s, 3H), 3.88 (m, 1H), 6.68 (s, 1H), 7.26 (m, 6H).
35 HRMS Calc'd for $\text{C}_{19}\text{H}_{22}\text{Cl}_2\text{N}_2\text{O}$: 364.1105. Found: 364.1105.
Calc'd for $\text{C}_{19}\text{H}_{22}\text{Cl}_2\text{N}_2\text{O} \cdot 2\text{HCl} : \text{C}$, 52.07; H, 5.52; N, 6.39.
Found: C, 51.69; H, 5.50; N, 6.32.

EXAMPLE 19

Cis-3-(4-Methoxybenzylamino)-2-phenylpiperidine

M.p. 264-266°C (HCl salt).

5 ^1H NMR (CDCl_3) δ 1.28-1.40 (m, 1H), 1.44-1.88 (m, 2H),
1.92-2.02 (m, 1H), 2.64-2.84 (m, 2H), 3.10-3.22 (m, 1H),
3.19 (d, 1H, $J=12$), 3.39 (d, 1H, $J=12$), 3.70 (s, 3H), 3.81
(d, 1H, $J=3$), 6.65 (d, 2H, $J=8$), 6.83 (d, 2H, $J=6$), 7.12-
7.28 (m, 5H).

HRMS Calc'd for $\text{C}_{19}\text{H}_{24}\text{N}_2\text{O}$: 296.1885. Found: 296.1871.
10 Calc'd for $\text{C}_{19}\text{H}_{24}\text{N}_2\text{O} \cdot 2\text{HCl} \cdot 0.6\text{H}_2\text{O}$: C, 60.03; H, 7.21; N, 7.37.
Found: 60.08; H, 7.11; N, 7.45.

EXAMPLE 20

Cis-2-Phenyl-3-(thien-2-ylmethyldimino)piperidine

M.p. 250-252°C (HCl salt).

15 ^1H NMR (CDCl_3) δ 1.30-1.40 (m, 1H), 1.46-1.52 (m, 1H),
1.68-1.86 (m, 1H), 1.92-2.00 (m, 1H), 2.64-2.78 (m, 1H),
2.84-2.92 (m, 1H), 3.12-3.22 (m, 1H), 3.44 (d, 1H, $J=12$),
3.54 (d, 1H, $J=12$), 3.81 (d, 1H, $J=3$), 6.53 (d, 1H, $J=4$),
6.72-6.80 (m, 1H), 7.02 (d, 1H, $J=6$), 7.12-7.30 (m, 5H).
20 HRMS Calc'd for $\text{C}_{16}\text{H}_{20}\text{N}_2\text{S}$: 272.1373. Found: 272.1327.
Calc'd for $\text{C}_{16}\text{H}_{20}\text{N}_2\text{S} \cdot 2\text{HCl} \cdot 1.1\text{H}_2\text{O}$: C, 52.62; H, 6.67; N, 7.67.
Found: C, 52.64; H, 6.38; N, 7.65.

EXAMPLE 21

Cis-3-(2-Methoxynaphth-1-ylmethyldimino)-2-phenylpiperidine

25 M.p. 222-225°C (HCl salt).

15 ^1H NMR (CDCl_3) δ 1.36-1.48 (m, 1H), 1.52-2.04 (m, 2H),
2.18-2.32 (m, 1H), 2.68-2.82 (m, 1H), 2.90 (d, 1H, $J=3$),
3.18-3.28 (m, 1H), 3.64 (s, 3H), 3.80 (d, 1H, $J=12$), 3.86
(d, 1H, $J=4$), 4.07 (d, 1H, $J=12$), 7.02-7.32 (m, 8H), 7.57
30 (d, 1H, $J=8$), 7.60-7.70 (m, 2H).

HRMS Calc'd for $\text{C}_{23}\text{H}_{26}\text{N}_2\text{O}$: 346.2041. Found: 346.2043.

EXAMPLE 22

Cis-2-Phenyl-3-(thien-3-ylmethyldimino)piperidine

M.p. 264-267°C (HCl salt).

35 ^1H NMR (CDCl_3) δ 1.30-1.40 (m, 1H), 1.46-1.64 (m, 1H),
1.70-1.88 (m, 1H), 1.92-2.02 (m, 1H), 2.68-2.78 (m, 1H),
2.80-2.88 (m, 1H), 3.14-3.22 (m, 1H), 3.31 (d, 1H, $J=12$),

3.48 (d, 1H, J=12), 3.84 (d, 1H, J=3), 6.65 (d, 1H, J=6),
6.72 (d, 1H, J=3), 7.04-7.10 (m, 1H), 7.14-7.28 (m, 5H).

HRMS Calc'd for $C_{16}H_{20}N_2S$: 272.1342. Found: 272.1364.

Calc'd for $C_{16}H_{20}N_2S \cdot 2HCl \cdot 0.6H_2O:C$, 53.96; H, 6.57; N, 7.87.

5 Found: C, 53.97; H, 6.25; N, 7.77.

EXAMPLE 23

Cis-3-(2,5-Difluorobenzylamino)-2-phenylpiperidine

M.p. 274-276°C (HCl salt).

¹H NMR ($CDCl_3$) δ 1.28-1.40 (m, 1H), 1.44-1.62 (m, 1H),
10 1.66-1.84 (m, 1H), 1.90-2.00 (m, 1H), 2.64-2.76 (m, 2H),
2.10-3.20 (m, 1H), 3.32 (d, 1H, J=12), 3.44 (d, 1H, J=12),
3.81 (d, 1H, J=3), 6.50-6.58 (m, 1H), 6.62-6.78 (m, 2H),
7.10-7.26 (m, 5H).

HRMS Calc'd for $C_{18}H_{20}F_2N_2$: 302.1590. Found: 302.1560.

15 Calc'd for $C_{18}H_{20}F_2N_2 \cdot 2HCl \cdot 0.2H_2O:C$, 57.06; H, 5.96; N, 7.39.
Found: C, 56.94; H, 5.94; N, 7.37.

EXAMPLE 24

(2S,3S)-3-Amino-2-phenylpiperidine

In a bottle were placed 31 g of 10% palladium-carbon,
20 50 mL of water, 300 mL of methanol, 450 mL of ethanol, 20 mL
of concentrated aqueous hydrochloric acid and 15 g (0.04
mole) of the hydrochloride salt of (2S,3S)-3-(2-
methoxybenzyl)amino-2-phenylpiperidine. The mixture was
shaken under hydrogen (40 p.s.i.) for 1 day and filtered
25 through a pad of diatomaceous earth. The pad was rinsed
with 2N aqueous hydrochloric acid (HCl), water, ethanol and
water and concentrated with a rotary evaporator. Water was
added to the residue and the mixture was made basic using 4N
aqueous sodium hydroxide (NaOH). The mixture was extracted
30 with four portions of dichloromethane, and the extracts were
dried over magnesium sulfate ($MgSO_4$) and concentrated to
obtain 2.23 g of the title compound. The aqueous fraction
was concentrated to dryness and triturated with chloroform.
Concentration of the chloroform solution afforded an
35 additional 4.15 g of title compound. The product obtained
in this manner had spectral properties identical to those of
the product of Example 1.

EXAMPLE 25

Cis-3-(2,4-dimethoxybenzyl)amino-2-phenylpiperidine

¹H NMR (CDCl₃) δ 1.38 (m, 1H), 1.65 (m, 1H), 1.9 (m, 2H), 2.15 (m, 1H), 2.8 (m, 2H), 3.25 (m, 1H), 3.35 (d, 1H, J=15), 3.4 (s, 3H), 3.6 (d, 1H, J=15), 3.78 (s, 3H), 3.85 (d, 1H, J=3), 6.25 (d, 1H, J=3), 6.35 (dd, 1H, J=10, 3), 6.85 (d, 1H, J=10), 7.30 (m, 5H).

Mass spectrum m/z 326 (parent).

Anal. calc'd for C₂₀H₂₆N₂O₂·2HCl:C, 60.14; H, 7.07, N, 10 7.02 Found: C, 59.66; H, 7.11; N, 6.83.

EXAMPLE 26

Cis-3-(2,4 dichloro-6-methoxybenzyl)amino-2-phenylpiperidine

M.p. 256-258°C (HCl salt).

¹H NMR (CDCl³) δ 1.4 (m, 1H), 1.62 (m, 3H), 1.94 (m, 1H), 2.2 (m, 1H), 2.68 (m, 1H), 2.76 (m, 1H), 3.2 (m, 1H), 3.38 (s, 3H), 3.4 (d, 1H, J=10), 3.64 (d, 1H, J=10), 3.84 (m, 1H), 6.48 (d, 1H, J=3), 6.84 (d, 1H, J=3), 7.2 (m, 5H).

Mass Spectrum m/z 364 (parent).

Anal. calc'd for C₁₉H₂₂Cl₂N₂O₂·2HCl: C, 52.07; H, 5.52; 20 N, 6.39. Found: C, 51.81; H, 5.65; N, 6.17.

EXAMPLE 27

Cis-3-(2,6-dichloro-4-methoxybenzyl)amino-2-phenylpiperidine

M.p. 230-240°C (HCl salt).

¹H NMR (CDCl₃) δ 1.4 (m, 1H), 1.6 (m, 3H), 1.92 (m, 1H), 2.16 (m, 1H), 2.76 (m, 2H), 3.2 (m, 1H), 3.58 (d, 1H, J=12), 3.70 (s, 3H), 3.74 (d, 1H, J=12), 3.86 (d, 1H, J=3), 6.66 (m, 2H), 7.2 (m, 5H).

Mass Spectrum m/z 364 (parent).

Anal. calc'd for C₁₉H₂₂Cl₂NO₂·2HCl: C, 52.07; H, 5.52; N, 30 6.39. Found: C, 52.18; H, 5.46; N, 6.24.

EXAMPLE 28

Cis-3-(3,4-dichloro-2-methoxybenzyl)amino-2-phenylpiperidine

M.p. 246-248° (HCl salt).

¹H NMR (CDCl₃) δ 1.4 (m, 1H), 1.65 (s, 2H), 1.9 (m, 1H), 2.05 (m, 2H), 2.8 (m, 2H), 3.25 (m, 1H), 3.45 (d, 1H, J=15), 3.6 (d, 1H, J=15), 3.9 (m, 4H), 6.65 (d, 1H, J=10), 6.90 (d, 1H, J=10), 7.3 (m, 5H).

HRMS Calc'd for $C_{19}H_{22}Cl_2N_2O \cdot 2HCl$: C, 52.07; H, 5.52; N, 6.39. Found: C, 51.58; H, 5.46; N, 6.26.

EXAMPLE 29

Cis-3-(2,3-dimethoxybenzyl)amino-2-phenylpiperidine

5 M.p. 238-240°C (HCl salt).

1H NMR ($CDCl_3$) δ 1.44 (m, 1H), 1.6 (m, 1H), 2.00 (m, 2H), 2.8 (dt, 2H, $J=12, 3$), 2.92 (m, 1H), 3.26 (m, 1H), 3.42 (d, 1H, $J=10$), 3.52 (s, 3H), 3.53 (d, 1H, $J=10$), 3.78 (s, 3H), 3.84 (m, 1H), 3.90 (d, 1H, $J=3$), 6.52 (d, 1H, $J=10$), 10 6.72 (d, 1H, $J=10$), 6.84 (d, 1H, $J=10$), 7.82 (m, 5H).

HRMS Calc'd for $C_{20}H_{26}N_2O_2$: 326.2058. Found: 326.1991.

Anal. calc'd for $C_{20}H_{26}N_2O_2 \cdot 2HCl \cdot 1/2 H_2O$: C, 58.82; H, 7.16; N, 6.86. Found C, 58.63; H, 7.26; N, 6.81.

EXAMPLE 30

15 Cis-3-(5-bromo-2-methoxy-3-methylbenzyl)amino-2-phenylpiperidine

M.p. 236-238°C (HCl salt).

1H NMR ($CDCl_3$) δ 1.44 (m, 1H), 1.64 (m, 1H), 1.90 (m, 1H), 2.16 (s, 3H), 2.80 (m, 2H), 3.26 (m, 1H), 3.36 (d, 1H, $J=12$), 3.43 (s, 1H), 3.52 (d, 1H, $J=12$), 3.90 (m, 1H), 6.92 (s, 1H), 7.10 (s, 1H), 7.34 (m, 5H).

HRMS calc'd for $C_{20}H_{25}BrN_2O$: 388.1144. Found: 388.1153.

EXAMPLE 31

(2S,3S)-3-(2,4-dimethoxybenzyl)amino-2-phenylpiperidine

25 1H NMR ($CDCl_3$) δ 1.4 (m, 1H), 1.58 (m, 1H), 1.94 (m, 2H), 2.1 (m, 1H), 2.8 (m, 2H), 3.28 (m, 1H), 3.34 (d, 1H, $J=15$), 3.38 (s, 3H), 3.64 (d, 1H, $J=15$), 3.76 (s, 3H), 3.88 (d, 1H, $J=3$), 6.24 (d, 1H, $J=3$), 6.30 (dd, 1H, $J=10, 3$), 6.86 (d, 1H, $J=10$), 7.26 (m, 5H).

30 HRMS Calc'd for $C_{20}H_{26}N_2O_2$: 326.1988: Found: 326.1986.

Anal. calc'd for $C_{20}H_{26}N_2O_2 \cdot 2HCl \cdot 1/4H_2O$: C, 59.48; H, 7.11; N, 6.94. Found: C, 59.40; H, 6.96; N, 6.95.

EXAMPLE 32

(2S,3S)-3-(2-Cyclopentyloxybenzyl)amino-2-phenylpiperidine

35 M.p. 230-232°C (HCl salt).

1H NMR ($CDCl_3$) δ 1.75 (m, 13H), 2.14 (m, 1H), 2.80 (dt, 2H, $J=12, 3$), 2.90 (m, 1H), 3.28 (m, 1H), 3.36 (d, 1H,

J=15), 3.60 (d, 1H, J=15), 3.88 (broad s, 1H), 4.58 (m, 1H), 6.74 (m, 2H), 6.84 (d, 1H, J=10), 7.12 (m, 1H), 7.30 (m, 5H).

HRMS calc'd for $C_{23}H_{40}N_2O$: 350.2351. Found: 350.2332.

Anal. calc'd for $C_{23}H_{30}N_2O \cdot 2HCl \cdot 2H_2O$: C, 60.12; H, 7.33; N, 6.10. Found C, 59.10; H, 7.19; N, 6.09.

EXAMPLE 33

(2S,3S)-3-(2-Cyclopentyloxy-5-methoxybenzyl)amino-2-phenylpiperidine

M.p. 217-219°C (HCl salt).

1H NMR ($CDCl_3$) δ 1.66 (m, 13H), 2.14 (m, 1H), 2.82 (dt, 2H, J=12, 3), 2.92 (m, 1H), 3.14 (m, 2H), 3.54 (d, 1H, J=15), 3.72 (s, 3H), 3.90 (d, 1H, J=15), 4.50 (m, 1H), 6.64 (m, 3H), 7.30 (m, 5H).

HRMS calc'd for $C_{24}H_{32}N_2O_2$: 380.2456. Found: 380.2457.

Anal. calc'd for $C_{24}H_{32}N_2O_2 \cdot 2HCl \cdot H_2O$: C, 60.14; H, 7.70; N, 5.94. Found C, 61.05; H, 7.67; N, 5.92.

EXAMPLE 34

(2S,3S)-3-(5-tert-Butyl-2-methoxybenzyl)amino-2-phenylpiperidine

M.p. 262-264°C (HCl salt).

1H NMR ($CDCl_3$) δ 1.22 (s, 9H), 1.38 (m, 2H), 1.90 (m, 1H), 2.14 (m, 1H), 2.80 (m, 2H), 3.26 (m, 1H), 3.36 (d, 1H, J=15), 3.44 (s, 3H), 3.62 (d, 1H, J=15), 3.86 (d, 1H, J=3), 6.60 (d, 1H, J=10), 7.00 (d, 1H, J=3), 7.12 (m, 1H), 7.26 (m, 5H).

HRMS calc'd for $C_{23}H_{32}N_2O$: 352.2507. Found: 352.2512.

Anal. calc'd for $C_{23}H_{32}N_2O \cdot 2HCl \cdot 0.5H_2O$: C, 63.58; H, 8.12; N, 6.45. Found C, 63.75; H, 8.00; N, 6.42.

30

EXAMPLE 35

(2S,3S)-3-(5-sec-Butyl-2-methoxybenzyl)amino-2-phenylpiperidine

M.p. 260-263°C (HCl salt).

1H NMR ($CDCl_3$) δ 0.8 (2t, 3H, J=6), 1.16 (2d, 3H, J=7), 1.5 (m, 4H), 1.9 (m, 1H), 2.12 (m, 1H), 2.46 (m, 1H), 2.8 (m, 3H), 3.28 (m, 1H), 3.42 (d, 1H, J=15), 3.44 (s, 3H),

3.66 (d, 1H, J=15), 3.90 (d, 1H, J=3), 6.60 (d, 1H, J=10),
6.78 (broad s, 1H), 6.92 (d, 1H, J=10), 7.3 (m, 5H).

HRMS calc'd for $C_{23}H_{32}N_2O$: 352.2507. Found: 352.2525.

Anal. calc'd for $C_{23}H_{32}N_2O \cdot 2HCl \cdot H_2O$: C, 62.29; H, 8.18; N,

5 6.32. Found C, 62.95; H, 7.62; N, 6.61.

EXAMPLE 36

(2S,3S)-3-(5-Fluoro-2-methoxybenzylamino)-2-phenylpiperidine

M.p. > 270°C (HCl salt).

¹H NMR ($CDCl_3$) δ 1.38 (m, 1H), 1.56 (m, 1H), 1.90 (m,
10 1H), 2.06 (m, 1H), 2.66 (m, 2H), 3.26 (m, 1H), 3.30 (d, 1H,
J=15), 3.38 (s, 3H), 3.56 (d, 1H, J=15), 3.86 (d, 1H, J=3),
6.52 (m, 1H), 6.64 (dd, 1H, J=10, 3), 6.70 (dt, 1H, J=10,
3), 7.24 (m, 5H).

Anal. calc'd for $C_{19}H_{23}FN_2O \cdot 5HCl \cdot 0.75H_2O$: C, 57.57; H,
15 6.61; N, 7.06. Found: C, 57.83, H, 6.31; N, 7.06.

EXAMPLE 37

(2S,3S)-3-(4,5-Difluoro-2-methoxybenzyl)amino-2-phenylpiperidine

¹H NMR ($CDCl_3$) δ 1.36 (m, 1H), 1.55 (m, 1H), 1.84
20 (m, 1H), 2.02 (m, 1H), 2.72 (m, 2H), 3.20 (m, 1H), 3.26 (d,
1H, J=14), 3.42 (s, 3H), 3.52 (d, 1H, J=14), 3.84 (d, 1H,
J=3), 6.42 (dd, 1H, J=6, 12), 6.70 (dd, 1H, J=8, 10), 7.20
(m, 5H).

Anal. calc'd for $C_{19}H_{22}F_2N_2O \cdot 2HCl \cdot 0.55H_2O$: C, 54.96; H,
25 6.09; N, 6.75. Found C, 54.65, H, 5.69; N, 6.74.

EXAMPLE 38

(2S,3S)-3-(2-Acetamidobenzyl)amino-2-phenylpiperidine

M.p. 187-195°C (HCl salt).

¹H NMR ($CDCl_3$) δ 1.52 (m, 1H), 1.61 (s, 3H), 1.70 (m,
30 1H), 2.10 (m, 2H), 2.80 (m, 2H), 3.18 (m, 1H), 3.32 (d, 1H,
J=16), 3.54 (d, 1H, J=16), 3.89 (d, 1H, J=3), 6.88 (m, 2H)
7.26 (m, 7H).

HRMS calc'd for $C_{20}H_{25}N_3O$: 323.1997. Found: 323.1972.

EXAMPLE 39

35 (2S,3S)-3-(2-methoxybenzyl)amino-2-phenylpiperidine

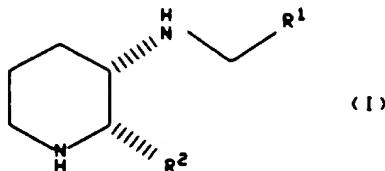
¹H NMR ($CDCl_3$) δ 1.36 (m, 1H), 1.54 (m, 1H), 2.0
(m, 2H), 2.78 (m, 2H), 3.23 (m, 1H), 3.36 (d, 1H, J=14),

3.41 (s, 3H), 3.63 (d, 1H, J=14), 3.83 (broad s, 1H), 6.61 (d, 1H, J=8), 6.74 (t, 1H, J=7), 6.91 (d, 1H, J=7), 7.08 (t, 1H, J=8), 7.12 (m, 5H).

CLAIMS

1. A process for preparing a compound of the formula

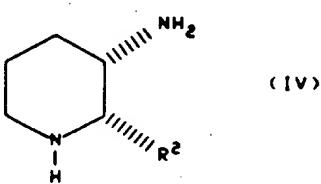
5



wherein R¹ is aryl selected from indanyl, phenyl and naphthyl; heteroaryl selected from thiienyl, furyl, pyridyl and quinolyl; and cycloalkyl having 3 to 7 carbon atoms, wherein one of said carbon atoms may optionally be replaced by nitrogen, oxygen or sulfur; wherein each of said aryl and heteroaryl groups may optionally be substituted with one or more substituents, and said (C₃-C₇) cycloalkyl may optionally be substituted with one or two substituents, said substituents being independently selected from chloro, fluoro, bromo, iodo, nitro, (C₁-C₁₀) alkyl optionally substituted with one or more halo groups, (C₁-C₁₀) alkoxy, trifluoromethyl, amino, cyano, hydroxyl, cycloalkoxy having 3 to 7 carbon atoms, (C₁-C₆) alkylamino, (C₁-C₆) dialkylamino,

20
25
30
35

$\begin{array}{c} \text{O} & \text{O} \\ \parallel & \parallel \\ -\text{NHCH} & -\text{NHC}-\text{(C}_1\text{-C}_6\text{)} \end{array}$ alkyl, wherein the nitrogen atoms of said amino and (C₁-C₆) alkylamino groups may optionally be protected with an appropriate protecting group; and R² is thiienyl, benzhydryl, naphthyl or phenyl optionally substituted with from one to three substituents independently selected from chloro, bromo, fluoro, iodo, cycloalkoxy having 3 to 7 carbon atoms, (C₁-C₁₀) alkyl optionally substituted with one or more halo groups, (C₁-C₁₀) alkoxy and trifluoromethyl, comprising reacting a compound of the formula



102-247373

wherein R² is defined as above, with either (a) a compound of



the formula R¹CX, wherein R¹ is defined as above and X is a leaving group, followed by treatment of the resulting amide with a reducing agent, (b) a compound of the formula R¹CHO, wherein R¹ is defined as above, in the presence of a reducing agent, or (c) a compound of the formula R¹CH₂X, wherein R¹ is defined as above and X is a leaving group.

10 2. A process according to claim 1, wherein said compound of the formula IV is reacted with said compound of the formula R¹CHO in the presence of a reducing agent.

3. A process according to claim 2, wherein said reducing agent is sodium triacetoxyborohydride.

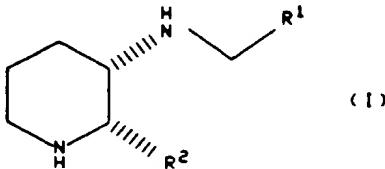
15 4. A process according to claim 2, wherein said reducing agent is sodium cyanoborohydride.

5. A process according to claim 2, wherein said reaction is conducted in a lower alcohol solvent at a temperature from about -60°C to about 50°C.

20 6. A process according to claim 2, wherein said reaction is conducted in an acetic acid solvent at a temperature from about -60°C to about 50°C.

7. A process for preparing a compound of the formula

25

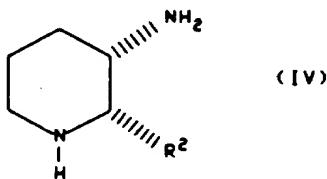


wherein R¹ is aryl selected from indanyl, phenyl and naphthyl; heteroaryl selected from thiienyl, furyl, pyridyl and quinolyl; and cycloalkyl having 3 to 7 carbon atoms, wherein one of said carbon atoms may optionally be replaced by nitrogen, oxygen or sulfur; wherein each of said aryl and heteroaryl groups may optionally be substituted with one or more substituents, and said (C₃-C₇) cycloalkyl may optionally be substituted with one or two substituents, said substituents being independently selected from chloro,

fluoro, bromo, iodo, nitro, (C_1-C_{10}) alkyl optionally substituted with one or more halo groups, (C_1-C_{10}) alkoxy, trifluoromethyl, amino, cyano, hydroxyl, cycloalkoxy having 3 to 7 carbon atoms, (C_1-C_6) alkylamino, (C_1-C_6) dialkylamino,

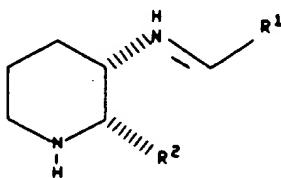
5 O O
 || ||
 -NHCH and -NHC-(C_1-C_6) alkyl, wherein the nitrogen atoms of said amino and (C_1-C_6) alkylamino groups may optionally be protected with an appropriate protecting group; and R^2 is
10 thieryl, benzhydryl, naphthyl or phenyl substituted with from one to three substituents independently selected from chloro, bromo, fluoro, iodo, cycloalkoxy having 3 to 7 carbon atoms, (C_1-C_{10}) alkyl optionally substituted with one or more halo groups, (C_1-C_{10}) alkoxy and trifluoromethyl;

15 comprising reacting a compound of the formula



20

wherein R^2 is defined as above, with a compound of the formula $R^1\text{CHO}$, wherein R^1 is defined as above, in the presence of a drying agent or using an apparatus designed to remove azeotropically the water generated, to produce an
25 imine of the formula



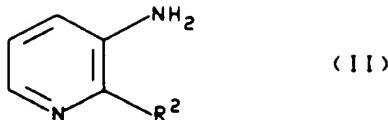
30

wherein R_1 and R_2 are defined as above, and reacting the imine with a reducing agent.

8. A process according to claim 7, wherein the reducing agent is sodium triacetoxyborohydride.

35

9. A process according to claim 1, wherein said compound of formula IV is obtained by reducing a compound of the formula

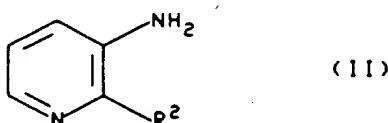


5

wherein R² is defined as for said formula IV.

10. A process according to claim 7, wherein said compound of formula IV is obtained by reducing a compound of the formula

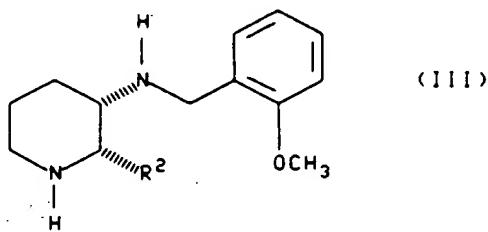
10



15 wherein R² is defined as for said formula IV.

11. A process according to claim 1, wherein said compound of formula IV is obtained by reacting a compound of the formula

20



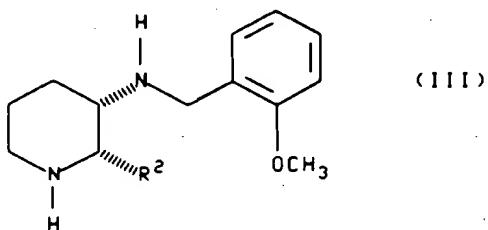
25

wherein R² is defined as for said formula IV, with hydrogen in the presence of a metal containing catalyst.

12. A process according to claim 7, wherein said compound of formula IV is obtained by treating a compound of

30 the formula

35



wherein R² is defined as for said formula IV, with hydrogen in the presence of a metal containing catalyst.

13. A process according to claim 11, wherein said metal containing catalyst is palladium on carbon.

5 14. A process according to claim 12, wherein said metal containing catalyst is palladium on carbon.

15 15. A process according to claim 11, wherein said solvent is a mixture of water and a lower alcohol containing hydrochloric acid.

10 16. A process according to claim 12, wherein said solvent is a mixture of water and a lower alcohol containing hydrochloric acid.

15 17. A process according to claim 1, wherein said compound of formula I formed thereby is a compound wherein R¹ and R² are the same or different and each of R¹ and R² is phenyl optionally substituted with one or more substituents independently selected from chlorine, fluorine, (C₁-C₆) alkyl and (C₁-C₆) alkoxy.

20 18. A process according to claim 1, wherein said compound of formula I formed thereby is a compound wherein R¹ is 2-methoxyphenyl and R² is phenyl.

25 19. A process according to claim 7, wherein said compound of formula I formed thereby is a compound wherein R¹ and R² are the same or different and each of R¹ and R² is phenyl optionally substituted with one or more substituents independently selected from chlorine, fluorine, (C₁-C₆) alkyl and (C₁-C₆) alkoxy.

30 20. A process according to claim 7, wherein said compound of formula I formed thereby is a compound wherein R¹ is 2-methoxyphenyl and R² is phenyl.

21. A process according to claim 9, wherein the reduction is carried out using sodium in a boiling alcohol.

35 22. A process according to claim 9, wherein the reduction is carried out using lithium aluminum hydride/aluminum trichloride.

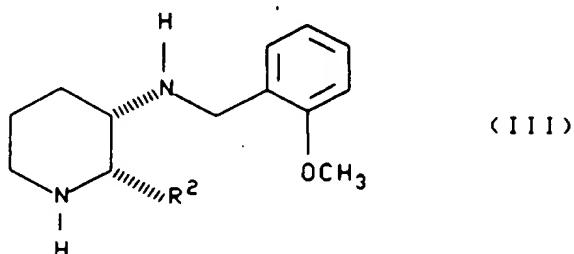
23. A process according to claim 9, wherein the reduction is an electrolytic reduction.

24. A process according to claim 9, wherein the reduction is carried out using hydrogen in the presence of a metal containing catalyst.

25. A process according to claim 24, wherein said catalyst is platinum on carbon.

26. A process according to claim 1, wherein compound of the formula IV is obtained by reacting a compound of the formula

10



15

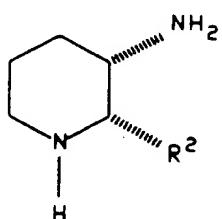
wherein R² is defined as for said formula IV, with lithium or sodium in ammonia, or with a formate salt in the presence of palladium, or with cyclohexene in the presence of palladium.

STEREOSELECTIVE PREPARATION OF SUBSTITUTED PIPERIDINES

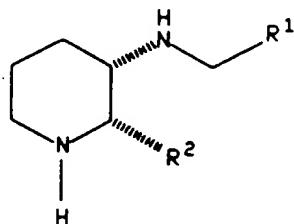
Abstract

Novel processes are disclosed for the stereoselective preparation of substituted piperidine derivatives of the
5 formulae

10



and



(IV)

(I)

wherein R¹ and R² are defined as below.

15

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FLUOROALKOXYBENZYL DERIVATIVES OF NITROGEN CONTAINING HETEROCYCLES

Background of the Invention

The present invention relates to novel fluoroalkoxybenzyl derivatives of nitrogen containing heterocycles, pharmaceutical compositions comprising such compounds and the use of such compounds in the treatment and prevention of inflammatory and central nervous system disorders, as well as several other disorders. The pharmaceutically active compounds of this invention are substance P receptor antagonists. This invention also relates to novel intermediates used in the synthesis of such substance P receptor antagonists.

Substance P is a naturally occurring undecapeptide belonging to the tachykinin family of peptides, the latter being named because of their prompt stimulatory action on smooth muscle tissue. More specifically, substance P is a pharmacologically active neuropeptide that is produced in mammals (having originally been isolated from gut) and possesses a characteristic amino acid sequence that is illustrated by D. F. Veber *et al.* in U.S. Patent No. 4,680,283. The wide involvement of substance P and other tachykinins in the pathophysiology of numerous diseases has been amply demonstrated in the art. For instance, substance P has recently been shown to be involved in the transmission of pain or migraine (see B.E.B. Sandberg *et al.*, Journal of Medicinal Chemistry, 25, 1009 (1982)), as well as in central nervous system disorders such as anxiety and schizophrenia, in respiratory and inflammatory diseases such as asthma and rheumatoid arthritis, respectively, in rheumatic diseases such as fibrositis, and in gastrointestinal disorders and diseases of the GI tract such as ulcerative colitis and Crohn's disease, etc. (see D. Regoli in "Trends in Cluster Headache," edited by F. Sicuteri *et al.*, Elsevier Scientific Publishers, Amsterdam, pp. 85-95 (1987)).

In the recent past, some attempts have been made to provide antagonists for substance P and other tachykinin

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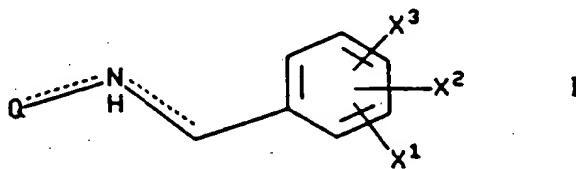
peptides in order to more effectively treat the various disorders and diseases listed above. The few such antagonists thus far described are generally peptide-like in nature and are therefore too labile from a metabolic point of view to serve as practical therapeutic agents in the treatment of disease. The non-peptidic antagonists of the present invention, on the other hand, do not possess this drawback, being far more stable from a metabolic point of view than the agents referred to above.

Quinuclidine derivatives and related compounds that exhibit activity as substance P receptor antagonists are referred to in PCT Patent Application PCT/US 89/05338, filed November 20, 1989 and United States Patent Application Serial No. 557,442, filed July 23, 1990, both of which are assigned in common with the present application. Similar compounds are referred to in the PCT patent applications entitled "3-Amino-2-Aryl Quinuclidines" and "Quinuclidine Derivatives" and filed on April 25, 1991 and May 15, 1991, respectively. These applications are also assigned in common with the present application.

Piperidine derivatives and related heterocyclic nitrogen containing compounds that are useful as substance P antagonists are referred to in United States Patent Application Serial No. 619,361, filed November 28, 1990 and United States Patent Application Serial No. 590,423, filed September 28, 1990, both of which are assigned in common with the present application.

Summary of the Invention

The present invention relates to compounds of the formula



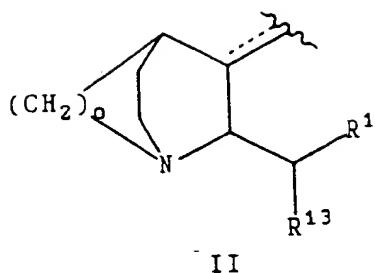
wherein X¹ is hydrogen, (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms or (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms;

5 X² and X³ are independently selected from hydrogen, halo, nitro, (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms, (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms, trifluoromethyl, hydroxy, phenyl, cyano, amino, (C₁-C₆)

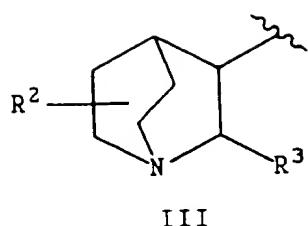
10 alkylamino, -C(=O)-NH-(C₁-C₆)

15 alkyl, (C₁-C₆) alkyl-C(=O)-NH-(C₁-C₆) alkyl, -NH(=O)CH₂ and -NHC(=O)-(C₁-C₆) alkyl; and

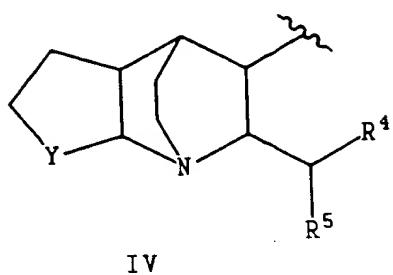
Q is a group of the formula



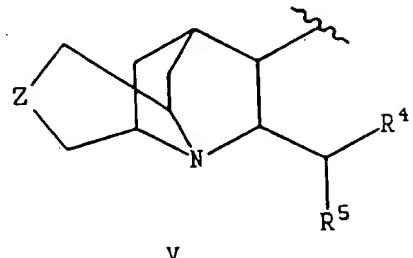
II



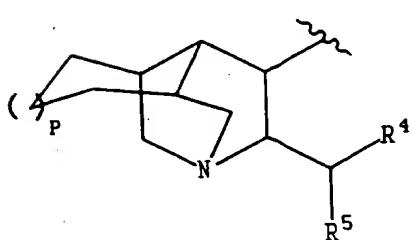
III



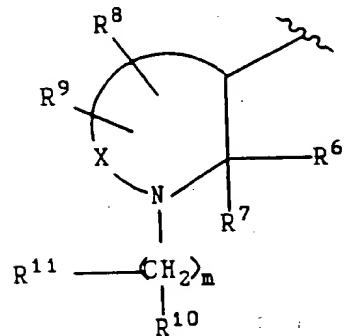
IV



V

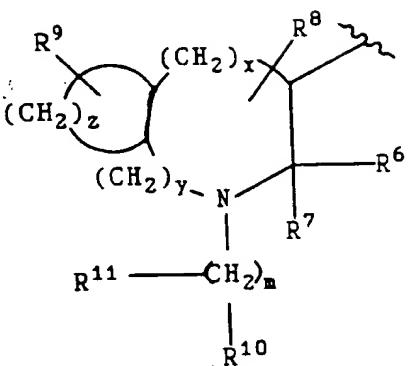


VI



VII

OR



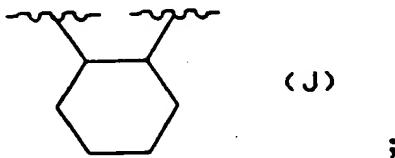
VIII

wherein R¹ is a radical selected from furyl, thienyl, pyridyl, indolyl, biphenyl and phenyl optionally substituted with from one or two substituents independently selected from halo, (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms, (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms, carboxy, benzyloxycarbonyl and (C₁-C₃) alkoxy-carbonyl;

R¹³ is selected from (C₃-C₄) branched alkyl, (C₅-C₆) branched alkenyl, (C₅-C₇) cycloalkyl, and the radicals named in the definition of R¹;

R² is hydrogen or (C₁-C₆) alkyl;
R³ is phenyl, biphenyl, naphthyl, pyridyl, benzhydryl, thienyl or furyl, and R³ may optionally be substituted with from one to three substituents independently selected from halo, (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms and (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms;
Y is (CH₂)₁ wherein l is an integer from one to three, or Y is a group of the formula

20



25

Z is oxygen, sulfur, amino, (C₁-C₃) alkylamino or (CH₂)_n, wherein n is zero, one or two;

o is two or three;

p is zero or one;

R⁴ is furyl, thienyl, pyridyl, indolyl, biphenyl, or phenyl optionally substituted with one or two substituents independently selected from halo, (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms, (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms, carboxy, (C₁-C₃) alkoxy-carbonyl and benzyloxycarbonyl;

R⁵ is thienyl, biphenyl or phenyl optionally substituted with one or two substituents independently selected from halo, (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms and (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms;

each of the two dashed lines in formula I and the dashed line in formula II represent an optional double bond that may optionally exist when Q is a group of the formula II;

X is (CH₂)_q wherein q is an integer from 1 to 6, and wherein any one of the carbon-carbon single bonds in said (CH₂)_q may optionally be replaced by a carbon-carbon double bond, and wherein any one of the carbon atoms of said (CH₂)_q may optionally be substituted with R⁸, and wherein any one of the carbon atoms of said (CH₂)_q may optionally be substituted with R⁹;

m is an integer from 0 to 8, and any one of the carbon-carbon single bonds of (CH₂)_m may optionally be replaced by a carbon-carbon double bond or a carbon-carbon triple bond, and any one of the carbon atoms of said (CH₂)_m may optionally be substituted with R¹¹;

R⁶ is a radical selected from hydrogen, (C₁-C₆) straight or branched alkyl, (C₃-C₇) cycloalkyl wherein one of the carbon atoms may optionally be replaced by nitrogen, oxygen or sulfur; aryl selected from biphenyl, phenyl, indanyl and naphthyl; heteroaryl selected from thienyl, furyl, pyridyl, thiazolyl, isothiazolyl, oxazolyl, isoxazolyl, triazolyl, tetrazolyl and quinolyl; phenyl (C₂-C₆) alkyl, benzhydryl and benzyl, wherein each of said aryl and heteroaryl groups and the phenyl moieties of said benzyl, phenyl (C₂-C₆) alkyl and benzhydryl may optionally be substituted with one or more substituents independently selected from halo, nitro, (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms, (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms, amino, hydroxy-(C₁-C₆) alkyl, (C₁-C₆) alkoxy-(C₁-C₆) alkyl,

(C₁-C₆)-alkylamino, (C₁-C₆)alkyl-O-C-, (C₁-C₆) alkyl-O-C-
O O
|| ||

5

(C₁-C₆)alkyl, (C₁-C₆)alkyl-C-O-, (C₁-C₆)alkyl-C-
O O
|| ||

10

(C₁-C₆)alkyl-O-, (C₁-C₆)alkyl-C-, (C₁-C₆)alkyl-C-
O O
|| ||

15

(C₁-C₆)alkyl-, di-(C₁-C₆)alkylamino, -CNH-(C₁-C₆)alkyl, (C₁-C₆)-
O O O
|| || ||

20

alkyl-C-NH-(C₁-C₆)alkyl, -NHCH and -NHC-(C₁-C₆) alkyl; and
wherein one of the phenyl moieties of said benzhydryl may
optionally be replaced by naphthyl, thienyl, furyl or
pyridyl;

R⁷ is hydrogen, phenyl or (C₁-C₆)alkyl;

or R⁶ and R⁷, together with the carbon to which they are
25 attached, form a saturated carbocyclic ring having from 3 to
7 carbon atoms wherein one of said carbon atoms may
optionally be replaced by oxygen, nitrogen or sulfur;

R⁸ and R⁹ are each independently selected from hydrogen,
hydroxy, halo, amino, oxo (=O), nitrile, hydroxy-(C₁-
30 C₆)alkyl, (C₁-C₆)alkoxy-(C₁-C₆)alkyl, (C₁-C₆)alkylamino,
di-(C₁-C₆)alkylamino, (C₁-C₆)alkoxy,

35

O O
|| ||
(C₁-C₆)alkyl-O-C-, (C₁-C₆)alkyl-O-C-(C₁-C₆)alkyl,

40

O O
|| ||
(C₁-C₆)alkyl-C-O-, (C₁-C₆)alkyl-C-(C₁-C₆)alkyl-O-,

45

O O
|| ||
(C₁-C₆)alkyl-C-, (C₁-C₆)alkyl-C-(C₁-C₆)alkyl-, and the radicals
set forth in the definition of R⁶;

R¹⁰ is NHCR¹², NHCH₂R¹², SO₂R¹² or one of the radicals set
forth in any of the definitions of R⁶, R⁸ and R⁹;

R¹¹ is oximino (=NOH) or one of the radicals set forth in any of the definitions of R⁶, R⁸ and R⁹; and

R¹² is (C₁-C₆)alkyl, hydrogen, phenyl or phenyl (C₁-C₆)alkyl; and

5 with the proviso that (a) when m is 0, R¹¹ is absent, (b) neither R⁸, R⁹, R¹⁰ nor R¹¹ can form, together with the carbon to which it is attached, a ring with R⁷, (c) when Q is a group of the formula VIII, R⁸ and R⁹ cannot be attached to the same carbon atom, (d) when R⁸ and R⁹ are attached to the
10 same carbon atom, then either each of R⁸ and R⁹ is independently selected from hydrogen, fluoro and (C₁-C₆) alkyl, or R⁸ and R⁹, together with the carbon to which they are attached, form a (C₃-C₆) saturated carbocyclic ring that forms a spiro compound with the nitrogen-containing ring to
15 which they are attached, (e) the nitrogen of formula I can not be double bonded to both Q and the substituted benzyl group to which it is attached, (f) when Q is a group of the formula VII and q is 2 and either R⁸ or R⁹ is 5-hydroxy-(C₁-C₆)alkyl or 5-(C₁-C₆)alkoxy-(C₁-C₆)alkyl, then the
20 other of R⁸ and R⁹ is hydrogen; (g) when Q is a group of the formula VII and q is 2, then neither R⁸ nor R⁹ is 4-hydroxy-(C₁-C₆)alkyl or 4-(C₁-C₆)alkoxy-(C₁-C₆)alkyl, and (h) when neither X¹, X² nor X³ is a fluorinated alkoxy group, at least one of R¹, R³, R⁴, R⁵, R⁶, R⁷ and R¹³ is an aryl group
25 substituted with a fluorinated alkoxy group.

The present invention also relates to the pharmaceutically acceptable acid addition and base salts of compounds of the formula I. The acids which are used to prepare the pharmaceutically acceptable acid addition salts 30 of the aforementioned base compounds of this invention are those which form non-toxic acid addition salts, i.e., salts containing pharmacologically acceptable anions, such as the hydrochloride, hydrobromide, hydroiodide, nitrate, sulfate, bisulfate, phosphate, acid phosphate, acetate, lactate, citrate, acid citrate, tartrate, bitartrate, succinate, maleate, fumarate, gluconate, saccharate, benzoate,

methanesulfonate, ethanesulfonate, benzenesulfonate, p-toluenesulfonate and pamoate [i.e., 1,1'-methylene-bis-(2-hydroxy-3-naphthoate)] salts.

The term "halo", as used herein, unless otherwise indicated, includes chloro, fluoro, bromo and iodo.

The term "alkyl", as used herein, unless otherwise indicated, includes saturated monovalent hydrocarbon radicals having straight, branched or cyclic moieties or combinations thereof.

The term "one or more substituents," as used herein, includes from one to the maximum number of substituents possible based on the number of available bonding sites.

Preferred compounds of the formula I are those wherein R¹, R⁴, R⁵ and R⁷ are phenyl, R² is hydrogen, R³ is phenyl optionally substituted with chlorine, fluorine, (C₁-C₆) alkyl optionally substituted with from one to three fluorine atoms or (C₁-C₆) alkoxy optionally substituted with from one to three fluorine atoms, m is 0 and n is 3 or 4.

Specific preferred compounds of the formula I are:

(2S,3S)-3-(2methoxy-5-trifluoromethoxybenzyl)-amino-2-phenylpiperidine;

(2S,3S)-3-(5-t-butyl-2-trifluoromethoxybenzyl)amino-2-phenylpiperidine;

2-(diphenylmethyl)-N-(2-methoxy-5-trifluoromethoxy-phenyl)methyl-1-azabicyclo[2.2.2]octan-3-amine;

3-[5-chloro-2-(2,2,2-trifluoroethoxy)benzyl]amino-2-phenylpiperidine;

(2S,3S)-2-phenyl-3-[2-(2,2,2-trifluoroethoxybenzyl)-aminopiperidine; and

(2S,3S)-2-phenyl-3-(2-trifluoromethoxybenzyl)aminopiperidine.

Other compounds of the formula I are:

3-(2-methoxybenzyl)amino-2-(3-trifluoromethoxyphenyl)-piperidine;

3-(2-methoxy-5-trifluoromethoxybenzyl)amino-2-(3-trifluoromethoxyphenyl)piperidine;

3-(5-tert-butyl-2-methoxybenzyl)amino-2-(3-trifluoro-
methoxyphenyl)piperidine;
3-(5-tert-butyl-2-trifluoromethoxybenzyl)amino-2-
phenylpiperidine;
5 2-phenyl-3-(5-propyl-2-trifluoromethoxybenzyl)amino-
piperidine;
3-(5-isopropyl-2-trifluoromethoxybenzyl)amino-2-
phenylpiperidine;
10 3-(2-isopropoxy-5-trifluoromethoxybenzyl)amino-2-
phenyl-piperidine;
3-(2-ethoxy-5-trifluoromethoxybenzyl)amino-2-phenyl-
piperidine;
15 3-(5-ethyl-2-trifluoromethoxybenzyl)amino-2-phenyl-
piperidine;
3-(5-sec-butyl-2-trifluoromethoxybenzyl)amino-2-phenyl-
piperidine;
3-(5-ethyl-2-trifluoromethoxybenzyl)amino-2-phenyl-
20 piperidine;
3-(5-difluoromethoxy-2-methoxybenzyl)amino-2-phenyl-
piperidine;
3-(2-methoxy-5-trifluoromethoxybenzyl)amino-2-
phenylpyrrolidine;
3-(2-methoxy-5-trifluoromethoxybenzyl)amino-2-
phenylhomopiperidine;
25 2-benzhydryl-3-(2-methoxy-5-trifluoromethoxy-
benzyl)aminopyrrolidine;
2-benzhydryl-3-(2-methoxy-5-trifluoromethoxy-
benzyl)aminohomopiperidine;
3-[2,5-bis-(2,2,2-trifluoroethoxy)benzyl]amino-2-
30 phenylpiperidine;
2-phenyl-3-(3-trifluoromethoxybenzyl)aminopiperidine;
2-benzhydryl-3-(2-methoxy-5-trifluoromethoxybenzyl)-
aminopiperidine;
1-(5,6-difluorohexyl)-3-(2-methoxy-5-trifluoromethoxy-
35 benzyl)amino-2-phenylpiperidine;
1-(6-hydroxyhexyl)-3-(2-methoxy-5-trifluoromethoxy-
benzyl)amino-2-phenylpiperidine;

3-phenyl-4-(2-methoxy-5-trifluoromethoxybenzyl)amino-2-azabicyclo[3.3.0]octane;

4-benzhydryl-5-(2-methoxy-5-trifluoromethoxybenzyl)-amino-3-azabicyclo[4.1.0]heptane;

5 4-(2-methoxy-5-trifluoromethoxybenzyl)amino-3-phenyl-2-azabicyclo[4.4.0]decane;

2-phenyl-3-(2-methoxy-5-trifluoromethoxybenzyl)-aminoquinuclidine;

10 8-benzhydryl-N-(2-methoxy-5-trifluoromethoxybenzyl)-9-azatricyclo[4.3.1.0^{4,9}]decan-7-amine;

9-benzhydryl-N-(2-methoxy-5-trifluoromethoxybenzyl)-10-azatricyclo[4.4.1.0^{5,10}]undecan-8-amine;

9-benzhydryl-N-(2-methoxy-5-trifluoromethoxybenzyl)-3-thia-10-azatricyclo[4.4.1.0^{5,10}]undecan-8-amine;

15 8-benzhydryl-N-(2-methoxy-5-trifluoromethoxybenzyl)-9-azatricyclo[4.3.1.0^{4,9}]decan-7-amine;

5,6-pentamethylene-2-benzhydryl-3-(2-methoxy-5-trifluoromethoxybenzyl)aminoquinuclidine;

5,6-trimethylene-2-benzhydryl-3-(2-methoxy-5-trifluoro-20 methoxybenzyl)aminoquinuclidine;

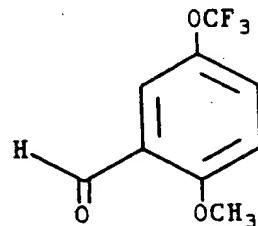
9-benzhydryl-N-((2-methoxy-5-trifluoromethoxyphenyl)-methyl)-3-oxa-10-azatricyclo[4.4.1.0^{5,10}]undecan-3-amine;

8-benzhydryl-N-((2-methoxy-5-trifluoromethoxyphenyl)-methyl)-7-azatricyclo[4.4.1.0^{5,10}]undecan-9-amine; and

25 2-benzhydryl-N-((2-methoxy-5-trifluoromethoxyphenyl)-methyl)-1-azabicyclo[3.2.2]nonan-3-amine.

The present invention also relates to a compound of the formula

30



35

The present invention also relates to a pharmaceutical composition for treating or preventing a condition selected from the group consisting of inflammatory diseases (e.g.,

arthritis, psoriasis, asthma and inflammatory bowel disease), anxiety, depression or dysthymic disorders, colitis, psychosis, pain, allergies such as eczema and rhinitis, chronic obstructive airways disease,
5 hypersensitivity disorders such as poison ivy, vasospastic diseases such as angina, migraine and Reynaud's disease, fibrosing and collagen diseases such as scleroderma and eosinophilic fascioliasis, reflex sympathetic dystrophy such as shoulder/hand syndrome, addiction disorders such as
10 alcoholism, stress related somatic disorders, peripheral neuropathy, neuralgia, neuropathological disorders such as Alzheimer's disease, AIDS related dementia, diabetic neuropathy and multiple sclerosis, disorders related to immune enhancement or suppression such as systemic lupus erythematosus,
15 and rheumatic diseases such as fibrositis in a mammal, including a human, comprising an amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof, effective in treating or preventing such condition, and a pharmaceutically acceptable carrier.

20 The present invention also relates to a method of treating or preventing a condition selected from the group consisting of inflammatory diseases (e.g., arthritis, psoriasis, asthma and inflammatory bowel disease), anxiety, depression or dysthymic disorders, colitis, psychosis, pain,
25 allergies such as eczema and rhinitis, chronic obstructive airways disease, hypersensitivity disorders such as poison ivy, vasospastic diseases such as angina, migraine and Reynaud's disease, fibrosing and collagen diseases such as scleroderma and eosinophilic fascioliasis, reflex sympathetic dystrophy such as shoulder/hand syndrome,
30 addiction disorders such as alcoholism, stress related somatic disorders, peripheral neuropathy, neuralgia, neuropathological disorders such as Alzheimer's disease, AIDS related dementia, diabetic neuropathy and multiple
35 sclerosis, disorders related to immune enhancement or suppression such as systemic lupus erythematosus, and rheumatic diseases such as fibrositis in a mammal, including

a human, comprising administering to said mammal an amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof, effective in treating or preventing such condition.

5 The present invention also relates to a pharmaceutical composition for antagonizing the effects of substance P in a mammal, including a human, comprising a substance P antagonizing amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof, and a
10 pharmaceutically acceptable carrier.

15 The present invention also relates to a method of antagonizing the effects of substance P in a mammal, including a human, comprising administering to said mammal a substance P antagonizing amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof.

20 The present invention also relates to a pharmaceutical composition for treating or preventing a disorder in a mammal, including a human, resulting from an excess of substance P, comprising a substance P antagonizing amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier.

25 The present invention also relates to a method of treating or preventing a disorder in a mammal, including a human, resulting from an excess of substance P, comprising administering to said mammal a substance P antagonizing amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof.

30 The present invention also relates to a pharmaceutical composition for treating or preventing a condition selected from the group consisting of inflammatory diseases (e.g., arthritis, psoriasis, asthma and inflammatory bowel disease), anxiety, depression or dysthymic disorders, colitis, psychosis, pain, allergies such as eczema and
35 rhinitis, chronic obstructive airways disease, hypersensitivity disorders such as poison ivy, vasospastic diseases such as angina, migraine and Reynaud's disease,

fibrosing and collagen diseases such as scleroderma and eosinophilic fascioliasis, reflex sympathetic dystrophy such as shoulder/hand syndrome, addiction disorders such as alcoholism, stress related somatic disorders, peripheral neuropathy, neuralgia, neuropathological disorders such as Alzheimer's disease, AIDS related dementia, diabetic neuropathy and multiple sclerosis, disorders related to immune enhancement or suppression such as systemic lupus erythematosus, and rheumatic diseases such as fibrositis in a mammal, including a human, comprising an amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof, effective in antagonizing the effect of substance P at its receptor site, and a pharmaceutically acceptable carrier.

The present invention also relates to a method of treating or preventing a condition selected from the group consisting of inflammatory diseases (e.g., arthritis, psoriasis, asthma and inflammatory bowel disease), anxiety, depression or dysthymic disorders, colitis, psychosis, pain, allergies such as eczema and rhinitis, chronic obstructive airways disease, hypersensitivity disorders such as poison ivy, vasospastic diseases such as angina, migraine and Reynaud's disease, fibrosing and collagen diseases such as scleroderma and eosinophilic fascioliasis, reflex sympathetic dystrophy such as shoulder/hand syndrome, addiction disorders such as alcoholism, stress related somatic disorders, peripheral neuropathy, neuralgia, neuropathological disorders such as Alzheimer's disease, AIDS related dementia, diabetic neuropathy and multiple sclerosis, disorders related to immune enhancement or suppression such as systemic lupus erythematosus, and rheumatic diseases such as fibrositis in a mammal, including a human, comprising administering to said mammal an amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof, effective in antagonizing the effect of substance P at its receptor site.

The present invention also relates to a pharmaceutical composition for treating or preventing a disorder in a mammal, including a human, the treatment or prevention of which is effected or facilitated by a decrease in substance P mediated neurotransmission, comprising an amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof, effective in antagonizing the effect of substance P at its receptor site, and a pharmaceutically acceptable carrier.

The present invention also relates to a method of treating or preventing a disorder in mammal, including a human, the treatment or prevention of which is effected or facilitated by a decrease in substance P mediated neurotransmission, comprising administering to said mammal an amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof, effective in antagonizing the effect of substance P at its receptor site.

The present invention also relates to a pharmaceutical composition for treating or preventing a disorder in a mammal, including a human, the treatment or prevention of which is effected or facilitated by a decrease in substance P mediated neurotransmission, comprising an amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof, effective in treating or preventing such disorder, and a pharmaceutically acceptable carrier.

The present invention also relates to a method of treating or preventing a disorder in mammal, including a human, the treatment or prevention of which is effected or facilitated by a decrease in substance P mediated neurotransmission, comprising administering to said mammal an amount of a compound of the formula I, or a pharmaceutically acceptable salt thereof, effective in treating or preventing such disorder.

The compounds of the formula I have chiral centers and therefore exist in different enantiomeric forms. This invention relates to all optical isomers and all

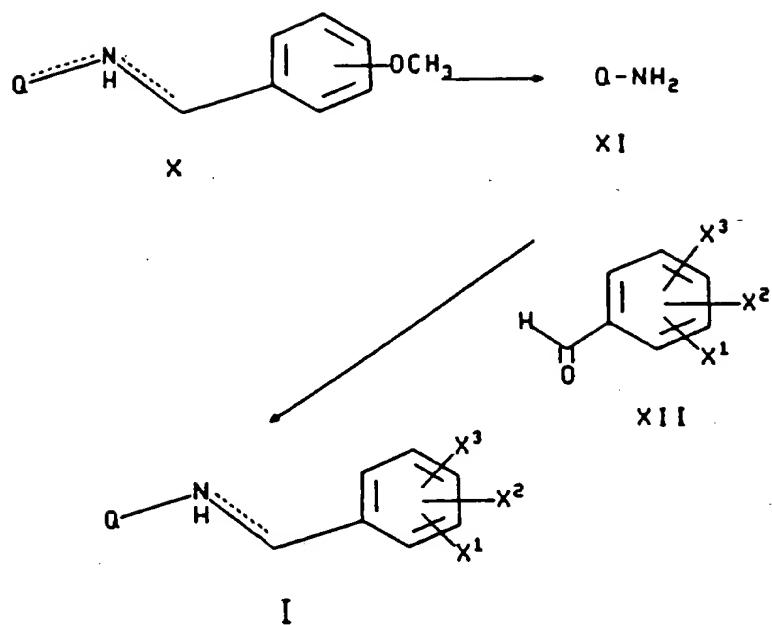
stereoisomers of compounds of the formula I, and mixtures thereof.

Formula I above includes compounds identical to those depicted but for the fact that one or more hydrogen or carbon atoms are replaced by radioactive isotopes thereof. Such radiolabelled compounds are useful as research and diagnostic tools in metabolism pharmokinetic studies and in binding assays. Specific applications in research include radioligand binding assays, autoradiography studies and in vivo binding studies, while specific applications in the diagnostic area include studies of the substance P receptor in the human brain in in vivo binding in the relevant tissues for inflammation, e.g. immune-type cells or cells that are directly involved in inflammatory bowel disorders and the like. Included among the radiolabelled forms of compounds of the formula I are the tritium and C¹⁴ isotopes thereof.

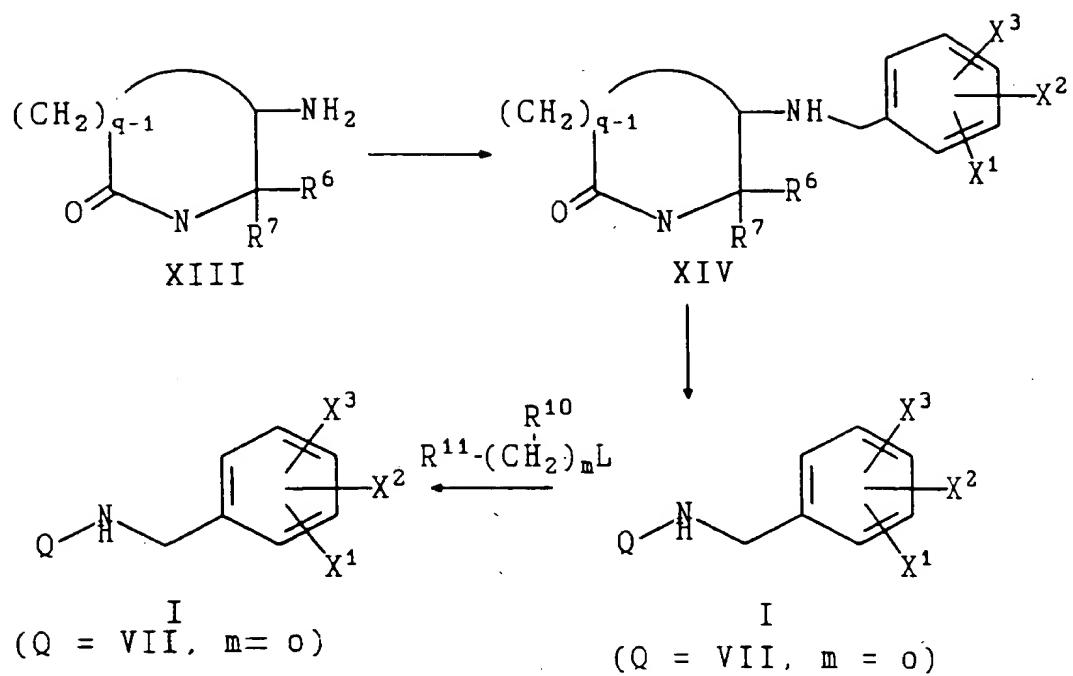
Detailed Description of the Invention

The compounds of the formula I may be prepared as described in the following reaction schemes and discussion. Unless otherwise indicated, R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹, R¹⁰, R¹¹, R¹², R¹³, X, Z, Q, Y, m, n, o, p, q, x, y, and z in the reaction schemes and discussion that follow are defined as above.

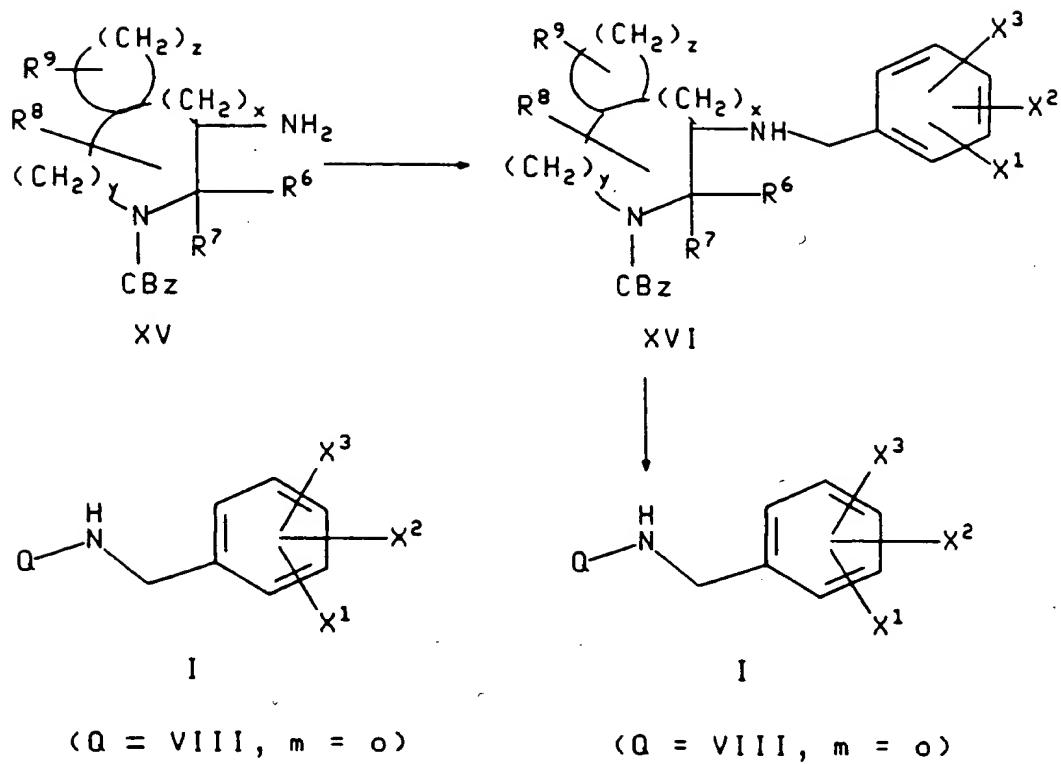
Scheme 1



Scheme 2



Scheme 3



Compounds of the formula I may be prepared by the methods illustrated in schemes 1 and 2.

Referring to scheme 1, compounds of the formula X may be subjected to hydrolytic removal of the methoxybenzyl group using a strong mineral acid such as hydrochloric, hydrobromic or hydroiodic acid, at a temperature from about room temperature to about the reflux temperature of the acid. Preferably, the reaction is conducted in hydrobromic acid at the reflux temperature. This reaction, which yields 10 the corresponding compounds of formula XI, is usually carried out for a period of about 2 hours.

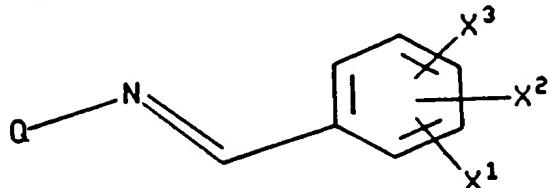
For those compounds of the formula X wherein Q is a group of the formula VII or VIII, it is preferable to remove the methoxybenzyl group by treating them with hydrogen in. 15 the presence of a metal containing catalyst such as platinum or palladium. Generally, this reaction is conducted in a reaction inert solvent such as acetic acid or a lower alcohol, at a temperature from about 0°C to about 50°C. (These compounds may also, alternatively, be treated with a 20 dissolving metal such as lithium or sodium in ammonia at a temperature from about -30°C to about -78°C, or with a formate salt in the presence of palladium or with cyclohexane in the presence of palladium). Preferably, such compounds are treated with hydrogen in the presence of 25 palladium on carbon in a mixture of methanol/ethanol in water or methanol/ethanol containing hydrochloric acid at a temperature of about 25°C. When hydrogen in the presence of a metal containing catalyst is used, the only products isolated are the desired compounds of the formula XI. No 30 products derived from cleavage of the alternative benzylic position of the nitrogen containing ring (i.e., the bond between the nitrogen at position 1 and the carbon at position 2) are observed.

The resulting compounds of the formula XI may be 35 converted to the corresponding compounds of the formula I by reaction with the appropriate compound of the formula XII (as depicted in scheme 1). This reaction is typically

carried out in the presence of a reducing agent such as sodium cyanoborohydride, sodium triacetoxyborohydride, sodium borohydride, hydrogen and a metal catalyst, zinc and hydrochloric acid, borane dimethylsulfide or formic acid at 5 a temperature from about -60°C to about 50°C. Suitable reaction inert solvents for this reaction include lower alcohols (e.g., methanol, ethanol and isopropanol), acetic acid and tetrahydrofuran (THF). Preferably, the solvent is acetic acid, the temperature is about 25°C, and the reducing 10 agent is sodium triacetoxyborohydride. This reaction proceeds to give material in which the addition of the sidechain occurs selectively at the β -amino group, and the isomer of formula I is the only product isolated.

Alternatively, the reaction of a compound of the 15 formula XI with a compound of the formula XII may be carried out in the presence of a drying agent or using an apparatus designed to remove azeotropically the water generated, to produce an imine of the formula

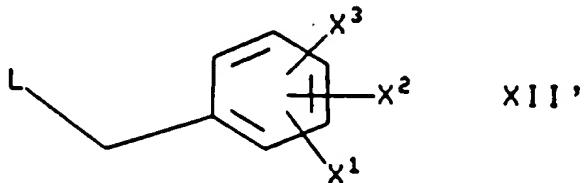
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25 which is then reacted with a reducing agent as described above, preferably with sodium triacetoxyborohydride at about room temperature. The preparation of the imine is generally carried out in a reaction inert solvent such as benzene, xylene or toluene, preferably toluene, at a temperature from 30 about 25°C to about 110°C, preferably at about the reflux temperature of the solvent. Suitable drying agents/solvent systems include titanium tetrachloride/dichloromethane, titanium isopropoxide/dichloromethane and molecular sieves/THF. Titanium tetrachloride/dichloromethane is 35 preferred.

Compounds of the formula XI may also be converted to the corresponding compounds of the formula I by reaction with the appropriate compound of the formula

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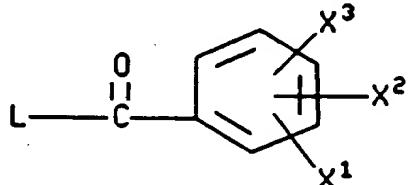


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wherein L is a leaving group (e.g., chloro, bromo, iodo or mesylate). This reaction is generally carried out in a reaction inert solvent such as dichloromethane or THF, preferably dichloromethane, at a temperature from about 0°C to about 60°C, preferably at about 25°C.

Compounds of the formula XI may also be converted to the corresponding compounds of the formula I by reacting them with the appropriate compound of the formula

20



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wherein L is defined as above or is imidazole, and then reducing the resulting amide. This reaction is typically carried out in an inert solvent such as THF or dichloromethane at a temperature from about -20°C to about 60°C, preferably in dichloromethane at about 0°C. Reduction 30 of the resulting amide is accomplished by treatment with a reducing agent such as borane dimethylsulfide complex, lithium aluminum hydride or diisobutylaluminum hydride in an inert solvent such as ethyl ether or THF. The reaction temperature may range from about 0°C to about the reflux 35 temperature of the solvent. Preferably, the reduction is accomplished using borane dimethylsulfide complex in THF at about 60°C.

When Q is a group of the formula II, the starting materials of the formula X may be prepared as described in United States Patent Application Serial No. 566,338, filed July 20, 1990 and assigned to Pfizer Inc. This application 5 is incorporated herein in its entirety.

When Q is a group of the formula III, the starting materials of the formula X may be prepared as described in United States Patent Application Serial No. 532,525, filed June 1, 1990 and the PCT patent application claiming 10 priority from it that was filed April 25, 1991 and is entitled "3-Amino-2-Aryl Quinuclidines." Both these applications are assigned to Pfizer Inc. and are incorporated herein in their entirety.

When Q is a group of the formula IV, V or VI, the 15 starting materials of the formula X may be prepared as described in United States Patent Application Serial No. 557,442, filed July 23, 1990 and the PCT patent application claiming priority from it that was filed May 15, 1991, and is entitled "Quinuclidine Derivatives." Both these 20 applications are assigned to Pfizer Inc. and are incorporated herein in their entirety.

When Q is a group of the formula VII, the starting materials of the formula X may be prepared as described in United States Patent Application Serial No. 619,361, filed 25 November 28, 1990 and assigned to Pfizer Inc, or as described in United States Patent Application Serial No. 675,244, filed March 26, 1991 and assigned to Pfizer Inc. These applications are incorporated herein in their entirety.

30 When Q is a group of the formula VIII, the starting materials of the formula X may be prepared as described in United States Patent Application Serial No. 590,423, filed September 28, 1990 and assigned to Pfizer Inc. This application is incorporated herein in its entirety.

35 Scheme 2 illustrates an alternate method of preparing compounds of the formula I wherein Q is a group of the

formula VII. The method illustrated is the preferred method of making such compounds wherein m is not equal to zero.

As shown in Scheme 2, reductive amination of a compound of the formula XII with sodium cyanoborohydride or sodium 5 triacetoxyborohydride and a compound of the formula XIII yields a compound of the formula XIV. This reaction is typically carried out in a polar solvent such as acetic acid or a lower alkanol, at a temperature from about 0°C to about 10 50°C. Methanol is the preferred solvent and about 25°C is the preferred temperature. It is also preferable that the pH of the reaction mixture be from about 4 to about 5.

Reduction of the compound of formula XIV yields a compound of the formula I wherein Q is a group of the formula VII and m is zero. Suitable reducing agents include 15 borane dimethylsulfide in THF, lithium aluminum hydride, borane in THF and sodium borohydride-titanium (IV) chloride. Best results are obtained by using borane dimethylsulfide in THF. The reaction may be carried out at temperatures from about room temperature to about 150°C, and is preferably 20 carried out at the reflux temperature of the solvent.

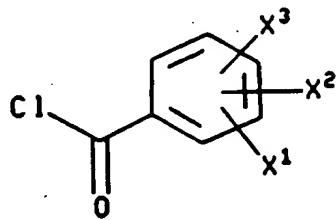
The compounds of formula I so formed may be converted to a compound of the formula I wherein Q is a group of the formula VII and m is other than zero having the same stereochemistry by reacting them with the appropriate 25 compound of the formula $R^{10}-(CH_2)_m-L'$, wherein L' is halo, mesylate or tosylate and wherein one of the carbon-carbon single bonds of said $(CH_2)_m$ may optionally be replaced by a carbon-carbon double bond, and wherein one of the carbons of said $(CH_2)_m$ may optionally be substituted with R¹¹. This 30 reaction is typically carried out in the presence of a base such as triethylamine or potassium t-butoxide, in a polar solvent such as methylene chloride or dichloroethane, and at a temperature from about room temperature to about 150°C. Preferably, the reaction is carried out at the reflux 35 temperature in methylene chloride in the presence of triethylamin.

The starting materials of the formula XIII may be prepared as described in United States Patent Application Serial No. 619,361, filed November 28 1990 and assigned to Pfizer Inc. This application is incorporated herein in its 5 entirety.

Scheme 3 illustrates an alternate method of making compounds of the formula I wherein Q is a group of the formula VIII. The method is the preferred method of synthesizing such compounds wherein m is not equal to zero.

As shown in scheme 3, reductive amination of a compound of the formula XII in the presence of a compound of the formula XV yields a compound of the formula XVI. Examples of reducing agents that may be used are hydrogen in the presence of a metal catalyst, sodium borohydride, sodium cyanoborohydride and sodium triacetoxyborohydride. This reaction is generally carried out in a polar solvent such as acetic acid or a lower alkanol, in the presence of a dehydrating agent such as molecular sieves, at a temperature from about 0 to about 50°C. Methanol is the preferred solvent and 25°C is the preferred temperature. It is also preferable that the pH of the reaction mixture be from about 4 to about 5.

Alternatively, compounds of the formula XVI may be formed by acylating a compound of the formula XV with a 25 compound having the formula



30

and then reducing the resulting amide. The acylation is generally conducted in a polar solvent (e.g., dichloromethane, THF or ethyl ether), at a temperature from 35 about 0 to about 60°C. The preferred solvent is dichloromethane and the preferred temperature is about 25°C. Examples of reducing agents that may be used to reduce the

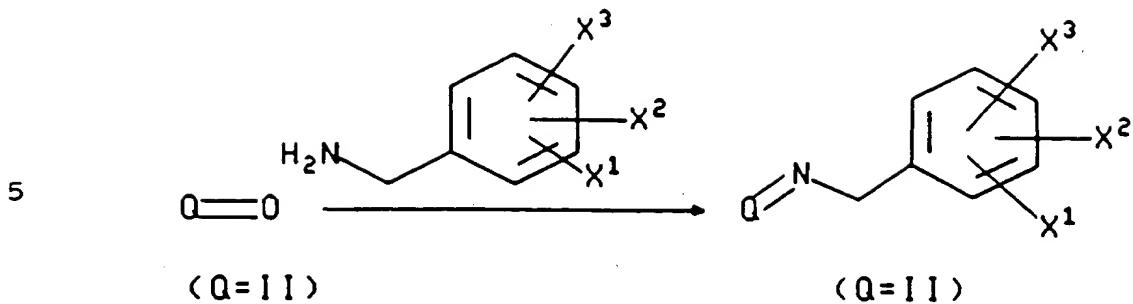
amide are lithium aluminum hydride and borane dimethyl sulfide. The reduction is typically carried out in a polar solvent (e.g., ether, THF or DME) at a temperature from about 0°C to about the reflux temperature of the solvent, 5 preferably at about room temperature.

The compounds of formula XVI may be converted into the corresponding compounds of formula I wherein Q is a group of the formula VIII and m is zero by reacting them with ammonium formate in the presence of palladium on charcoal 10 (e.g., 10% palladium on charcoal). Usually, a polar solvent such as ethyl acetate or a lower alkanol is used, and the reaction is run at a temperature from about room temperature to about 150°C for about 0.5 to about 24 hours. Preferably, the reaction is conducted in ethanol at room temperature for 15 about 3 to about 24 hours.

The compounds of the formula I prepared by the foregoing procedure may be converted into compounds that are identical but for the fact that m is not equal to zero using the procedure described above for preparing compounds of the 20 formula I wherein Q is a group of the formula VII and m is not equal to zero.

The starting materials of the formula XV may be prepared as described in United States Patent application Serial No. 590,423, filed September 28, 1990 and assigned to 25 Pfizer Inc. This application is incorporated herein in its entirety.

Compounds of Formula I wherein Q is a group of the formula II and there is a double bond between Q and the benzylic carbon are prepared as shown below by condensation 30 of Q=O (Q of formula II) with the appropriate benzylamine. The condensation is typically carried out in a nonhydroxylic solvent such as benzene, toluene or THF using an acid such as methanesulfonic acid or p-toluenesulfonic acid at a 35 temperature from about 20°C to the reflux temperature of the solvent. Preferably, the reaction is carried out using camphorsulfonic acid in toluene at reflux.



10 The preparation of other compounds of the formula I not specifically described in the foregoing experimental section can be accomplished using combinations of the reactions described above that will be apparent to those skilled in the art.

15 In each of the reactions discussed or illustrated in schemes 1 to 3 above, pressure is not critical unless otherwise indicated. Pressures from about 0.5 atmospheres to about 5 atmospheres are generally acceptable, and ambient pressure, i.e. about 1 atmosphere, is preferred as a matter of convenience.

20 The novel compounds of the formula I and the pharmaceutically acceptable salts thereof are useful as substance P antagonists, i.e., they possess the ability to antagonize the effects of substance P at its receptor site in mammals, and therefore they are able to function as therapeutic agents in the treatment of the aforementioned disorders and diseases in an afflicted mammal.

25 The compounds of the formula I which are basic in nature are capable of forming a wide variety of different salts with various inorganic and organic acids. Although such salts must be pharmaceutically acceptable for administration to animals, it is often desirable in practice to initially isolate a compound of the Formula I from the reaction mixture as a pharmaceutically unacceptable salt and then simply convert the latter back to the free base 30 compound by treatment with an alkaline reagent and subsequently convert the latter free base to a pharmaceutically acceptable acid addition salt. The acid

addition salts of the base compounds of this invention are readily prepared by treating the base compound with a substantially equivalent amount of the chosen mineral or organic acid in an aqueous solvent medium or in a suitable 5 organic solvent, such as methanol or ethanol. Upon careful evaporation of the solvent, the desired solid salt is readily obtained.

Those compounds of the formula I which are also acidic in nature, e.g., where R¹ is carboxyphenyl, are capable of 10 forming base salts with various pharmacologically acceptable cations. Examples of such salts include the alkali metal or alkaline-earth metal salts and particularly, the sodium and potassium salts. These salts are all prepared by conventional techniques. The chemical bases which are used 15 as reagents to prepare the pharmaceutically acceptable base salts of this invention are those which form non-toxic base salts with the acidic compounds of formula I. Such non-toxic base salts include those derived from such pharmacologically acceptable cations as sodium, potassium 20 calcium and magnesium, etc. These salts can easily be prepared by treating the corresponding acidic compounds with an aqueous solution containing the desired pharmacologically acceptable cations, and then evaporating the resulting solution to dryness, preferably under reduced pressure. 25 Alternatively, they may also be prepared by mixing lower alkanolic solutions of the acidic compounds and the desired alkali metal alkoxide together, and then evaporating the resulting solution to dryness in the same manner as before. In either case, stoichiometric quantities of reagents are 30 preferably employed in order to ensure completeness of reaction and maximum yields of the desired final product.

The compounds of formula I and their pharmaceutically acceptable salts exhibit substance P receptor-binding activity and therefore are of value in the treatment and 35 prevention of a wide variety of clinical conditions the treatment or prevention of which are effected or facilitated by a decrease in substance P mediated neurotransmission.

Such conditions include inflammatory diseases (e.g., arthritis, psoriasis, asthma and inflammatory bowel disease), anxiety, depression or dysthymic disorders, colitis, psychosis, pain, allergies such as eczema and 5 rhinitis, chronic obstructive airways disease, hypersensitivity disorders such as poison ivy, vasospastic diseases such as angina, migraine and Reynaud's disease, fibrosing and collagen diseases such as scleroderma and eosinophilic fascioliasis, reflex sympathetic dystrophy such 10 as shoulder/hand syndrome, addiction disorders such as alcoholism, stress related somatic disorders, peripheral neuropathy, neuralgia, neuropathological disorders such as Alzheimer's disease, AIDS related dementia, diabetic neuropathy and multiple sclerosis, disorders related to 15 immune enhancement or suppression such as systemic lupus erythematosus, and rheumatic diseases such as fibrositis. Hence, these compounds are readily adapted to therapeutic use as substance P antagonists for the control and/or treatment of any of the aforesaid clinical conditions in 20 mammals, including humans.

The compounds of the formula I and the pharmaceutically acceptable salts thereof can be administered via either the oral, parenteral or topical routes. In general, these compounds are most desirably administered in dosages ranging 25 from about 5.0 mg up to about 1500 mg per day, although variations will necessarily occur depending upon the weight and condition of the subject being treated and the particular route of administration chosen. However, a dosage level that is in the range of about 0.07 mg to about 30 21 mg per kg of body weight per day is most desirably employed. Variations may nevertheless occur depending upon the species of animal being treated and its individual response to said medicament, as well as on the type of pharmaceutical formulation chosen and the time period and 35 interval at which such administration is carried out. In some instances, dosage levels below the lower limit of the aforesaid range may be more than adequate, while in other

cases still larger doses may be employed without causing any harmful side effect, provided that such larger doses are first divided into several small doses for administration throughout the day.

5 The compounds of the invention may be administered alone or in combination with pharmaceutically acceptable carriers or diluents by either of the three routes previously indicated, and such administration may be carried out in single or multiple doses. More particularly, the
10 novel therapeutic agents of this invention can be administered in a wide variety of different dosage forms, i.e., they may be combined with various pharmaceutically acceptable inert carriers in the form of tablets, capsules, lozenges, troches, hard candies, powders, sprays, creams,
15 salves, suppositories, jellies, gels, pastes, lotions, ointments, aqueous suspensions, injectable solutions, elixirs, syrups, and the like. Such carriers include solid diluents or fillers, sterile aqueous media and various non-toxic organic solvents, etc. Moreover, oral
20 pharmaceutical compositions can be suitably sweetened and/or flavored. In general, the therapeutically-effective compounds of this invention are present in such dosage forms at concentration levels ranging from about 5.0% to about 70% by weight.

25 For oral administration, tablets containing various excipients such as microcrystalline cellulose, sodium citrate, calcium carbonate, dicalcium phosphate and glycine may be employed along with various disintegrants such as starch (and preferably corn, potato or tapioca starch),
30 alginic acid and certain complex silicates, together with granulation binders like polyvinylpyrrolidone, sucrose, gelatin and acacia. Additionally, lubricating agents such as magnesium stearate, sodium lauryl sulfate and talc are often very useful for tabletting purposes. Solid
35 compositions of a similar type may also be employed as fillers in gelatin capsules; preferred materials in this connection also include lactose or milk sugar as well as

high molecular weight polyethylene glycols. When aqueous suspensions and/or elixirs are desired for oral administration, the active ingredient may be combined with various sweetening or flavoring agents, coloring matter or dyes, and, if so desired, emulsifying and/or suspending agents as well, together with such diluents as water, ethanol, propylene glycol, glycerin and various like combinations thereof.

For parenteral administration, solutions of a therapeutic compound of the present invention in either sesame or peanut oil or in aqueous propylene glycol may be employed. The aqueous solutions should be suitably buffered if necessary and the liquid diluent first rendered isotonic. These aqueous solutions are suitable for intravenous injection purposes. The oily solutions are suitable for intraarticular, intramuscular and subcutaneous injection purposes. The preparation of all these solutions under sterile conditions is readily accomplished by standard pharmaceutical techniques well known to those skilled in the art.

Additionally, it is also possible to administer the compounds of the present invention topically when treating inflammatory conditions of the skin and this may preferably be done by way of creams, jellies, gels, pastes, ointments and the like, in accordance with standard pharmaceutical practice.

The activity of the compounds of the present invention as substance P antagonists may be determined by their ability to inhibit the binding of substance P at its receptor sites in bovine caudate tissue, employing radioactive ligands to visualize the tachykinin receptors by means of autoradiography. The substance P antagonizing activity of the herein described compounds may be evaluated by using the standard assay procedure described by M. A. Cascieri et al., as reported in the Journal of Biological Chemistry, v 1. 258, p. 5158 (1983). This method essentially involves determining the concentration of th

individual compound required to reduce by 50% the amount of radiolabelled substance P ligands at their receptor sites in said isolated cow tissues, thereby affording characteristic IC₅₀ values for each compound tested.

5 In this procedure, bovine caudate tissue is removed from a -70°C freezer and homogenized in 50 volumes (w./v.) of an ice-cold 50 mM Tris (i.e., trimethamine which is 2-amino-2-hydroxymethyl-1,3-propanediol) hydrochloride buffer having a pH of 7.7. The homogenate is centrifuged at
10 30,000 x G for a period of 20 minutes. The pellet is resuspended in 50 volumes of Tris buffer, rehomogenized and then recentrifuged at 30,000 x G for another twenty- minute period. The pellet is then resuspended in 40 volumes of ice-cold 50 mM Tris buffer (pH 7.7) containing 2 mM of
15 calcium chloride, 2 mM of magnesium chloride, 40 g/ml of bacitracin, 4 μ g/ml of leupeptin, 2 μ g of chymostatin and 200 g/ml of bovine serum albumin. This step completes the production of the tissue preparation.

The radioligand binding procedure is then carried out
20 in the following manner, viz., by initiating the reaction via the addition of 100 μ l of the test compound made up to a concentration of 1 μ M, followed by the addition of 100 μ l of radioactive ligand made up to a final concentration 0.5 mM and then finally by the addition of 800
25 μ l of the tissue preparation produced as described above. The final volume is thus 1.0 ml, and the reaction mixture is next vortexed and incubated at room temperature (ca. 20°C) for a period of 20 minutes. The tubes are then filtered using a cell harvester, and the glass fiber filters (Whatman
30 GF/B) are washed four times with 50 mM of Tris buffer (pH 7.7), with the filters having previously been presoaked for a period of two hours prior to the filtering procedure. Radioactivity is then determined in a Beta counter at 53% counting efficiency, and the IC₅₀ values are calculated by
35 using standard statistical methods.

The anti-psychotic activity of the compounds of the present invention as n uroleptic agents for the control of

various psychotic disorders is determined primarily by a study of their ability to suppress substance P-induced or substance P agonist induced hypermotility in guinea pigs. This study is carried out by first dosing the guinea pigs 5 with a control compound or with an appropriate test compound of the present invention, then injecting the guinea pigs with substance P or a substance P agonist by intracerebral administration via canula and thereafter measuring their individual locomotor response to said stimulus.

10 The present invention is illustrated by the following examples. It will be understood, however, that the invention is not limited to the specific details of these examples.

Example 1

15 2-(Diphenylmethyl)-N-((2-difluoromethoxy)phenyl)methyl-1-azabicyclo[2.2.2]octan-3-amine

A. 2-(Difluoromethoxy)benzaldehyde:

To a 500 mL three-necked round-bottomed flask equipped with condenser and gas inlet tube were added 5.0 g (40.98 mmol) salicylaldehyde, 150 mL dioxane, and 150 mL (164 mmol) 20 of a 1.1 N aqueous solution of sodium hydroxide. Chlorodifluoromethane gas was bubbled through the reaction mixture as it was heated to 60°C, and the reaction mixture was stirred at this temperature for 2 hours. The reaction mixture was then cooled and extracted with ether. The 25 organic layer was dried over sodium sulfate, filtered and evaporated. The residue was chromatographed on silica gel using hexane/ethyl acetate as eluant to afford a light yellow oil, 1.63 g (23%).

30 ^1H NMR (δ , CDCl₃): 6.64 (t, J=72.7 (H-F), 1H), 7.16 (d, J=7, 1H), 7.24 (t, J=7, 1H), 7.53 (m, 1H), 7.81 (m, 1H), 10.29 (s, 1H).

^{13}C -NMR (CDCl₃): 112.2, 115.6, 115.645, 115.7, 119.1, 119.2, 119.5, 125.6, 125.7, 125.8, 125.9, 127.5, 128.8, 128.9, 135.7, 152.71, 152.73, 188.4.

35 IR (cm⁻¹, neat): 1700 (C=O).

MS (%): 172 (100, parent), 171 (48), 122 (45), 121 (82), 120 (69), 104 (37), 95 (40), 92 (55), 91 (49), 76 (39), 65 (49), 63 (76), 51 (81).

Anal. Calc'd for $C_8H_6F_2O_2 \cdot 1/4H_2O$: C 54.50, H 3.71. Found: 5 C 54.68, H 3.33.

B. 2-(Diphenylmethyl)-N-((2-difluoromethoxy)-phenyl)methyl-1-azabicyclo[2.2.2]octan-3-amine

To a 25 mL round-bottomed flask equipped with a nitrogen inlet were added 500 mg (1.71 mmol) 2-diphenylmethyl-1-azabicyclo[2.2.2]octan-3-amine (prepared according to the method of Warawa, *et al.*, *J. Med. Chem.*, 17, 497 (1974)), 8.5 mL methanol, 383 mg (2.23 mmol) 2-(difluoromethoxy)-benzaldehyde, and 216 mg (3.42 mmol) sodium cyanoborohydride. The reaction was stirred at room temperature for 30 hours, partitioned between ethyl acetate and water. The organic layer was separated, washed with brine, dried over sodium sulfate, and evaporated. To remove the last traces of unreacted amine, the mixture was treated with sodium triacetoxyborohydride in acetic acid at room temperature for 16 hours, then worked up with aqueous sodium hydroxide and methylene chloride. The residue was crystallized from isopropanol to afford a white solid, m.p. 144-147°C, 206 mg (27%).

1H NMR (δ , $CDCl_3$): 1.27 (m, 1H), 1.4-1.8 (m, 2H), 1.90 (m, 1H), 2.05 (m, 1H), 2.63 (m, 1H), 2.78 (m, 2H), 2.88 (m, 1H), 3.19 (m, 1H), 3.45 (dd, $J=13.5, 105.5$, 2H), 3.72 (dd, $J=8, 12$, 1H), 4.43 (d, $J=12$, 1H), 6.31 (t, $J=74$ (H-F), 1H), 6.55 and 7.0-7.4 (m, 14H).

^{13}C -NMR ($CDCl_3$): 20.0, 24.9, 25.4, 42.0, 45.8, 49.4, 49.5, 55.0, 61.8, 116.3, 119.0, 125.4, 126.0, 126.5, 127.5, 127.8, 127.9, 128.0, 128.4, 128.5, 128.6, 129.1, 129.2, 130.0, 131.6, 143.2, 145.2, 149.3.

IR (cm^{-1} , neat): 2940 (C-H), 1599 (C=C).

MS (%): 449 (<1, parent+1), 291 (51), 281 (100), 84 (66), 49 (69).

Anal. Calc'd for $C_{20}H_{30}F_2N_2O$: C 74.98, H 6.74, N 6.25. Found: C 74.72, H 6.70, N 6.23.

Example 2

(2S,3S)-N-(2-Methoxy-5-trifluoromethoxyphenyl)methyl-2-diphenylmethyl-1-azabicyclo[2.2.2]octane-3-amine methanesulfonic acid salt

5 The title compound was prepared in a manner similar to the procedure described in Example 1, by replacing 2-(difluoromethoxy)benzaldehyde with 2-methoxy-5-trifluoromethoxybenzaldehyde in Step B.

M.p. 135°C.

10 ^1H NMR (CDCl_3) δ 1.8-2.3 (m, 2H), 2.2-2.8 (m, 6H), 2.66 (s, 6H), 3.56 (s, 3H), 3.3-3.7 (m, 3H), 3.90 (m, 3H), 4.16 (m, 2H), 5.06 (m, 1H), 5.20 (br, 1H), 5.50 (m, 1H), 5.60 (br, 1H), 6.77 (d, 1H, $J=9.2$), 7.02 (m, 1H), 7.2-7.8 (m, 11H), 8.00 (br, 1H), 10.8 (br, 1H).

15 IR (cm^{-1} , KBr): 3180, 3140, 3000, 1500, 1200, 1062, 782.

Example 3

(2S,3S)-2-Phenyl-3-[2-(2,2,2-trifluoroethoxy)benzyl]aminopiperidine hydrochloride

A. 2-(2,2,2-Trifluoroethoxy)benzaldehyde

20 Under a nitrogen atmosphere in a round-bottom flask equipped with a reflux condenser were placed 0.2 g (1 mmol) of 2-(2,2,2-trifluoroethoxy)benzonitrile (J. Org. Chem., 377 (1983)) and 5 mL of formic acid. To this solution was added ca. 0.2 g of Raney nickel, and the mixture was heated at 25 reflux for 90 minutes. The mixture was filtered through diatomaceous earth, and the filter cake was rinsed with water and chloroform (CHCl_3). The layers were separated, and the aqueous phase was extracted with three portions of chloroform. The combined organic fractions were washed with 30 saturated aqueous sodium bicarbonate and water, dried over sodium sulfate (Na_2SO_4) and concentrated (rotary evaporator) to obtain 176 mg of the title compound as a yellow solid, m.p. 33-34°C.

B. (2S,3S)-2-Phenyl-3-[2-(2,2,2-trifluoroethoxy)-

35 benzyl]aminopiperidine hydrochloride

Under a nitrogen atmosphere in a round-bottom flask were placed 112 mg (0.63 mmol) of (2S, 3S)-3-amino-2-phenylpiperidine, 155 mg (0.76 mmol) of the aldehyde prepared in step A above and ca. 2 mL of acetic acid, and 5 the solution was stirred at room temperature for 1 hour. To the system were added 294 mg (1.39 mmol) of sodium triacetoxyborohydride in portions, and the mixture was stirred at room temperature overnight. The mixture was concentrated with a rotary evaporator and partitioned 10 between 1M aqueous sodium hydroxide (NaOH) and methylene chloride (CH_2Cl_2). The layers were separated, and the aqueous phase was extracted with three portions of CH_2Cl_2 . The combined organic fractions were extracted with three portions of 2N aqueous HCl, the extracts were made basic 15 with 2N aqueous NaOH, and the mixture was extracted with four portions of CH_2Cl_2 . These CH_2Cl_2 extracts were dried (Na_2SO_4) and concentrated. The resulting oil was dissolved in ca. 2 mL ethyl acetate and treated with ether saturated with hydrogen chloride (HCl). The resulting white solid (73 20 mg, m.p. > 275°C) was collected. This material was converted to its free base by partitioning between 1N aqueous NaOH and CH_2Cl_2 . The free base (58 mg) was purified by flash column chromatography eluting with chloroform (CHCl_3) followed by 1:19 methanol/ CHCl_3 , to obtain 32 mg of 25 oil. Conversion of the free base to the corresponding hydrochloride salt as described above afforded 17 mg of the title compound, m.p. > 275°C.

¹H NMR (free base, CDCl_3) δ 1.44 (m, 1H), 1.63 (m, 1H), 1.88 (m, 1H), 2.1 (m, 1H), 2.80 (m, 2H), 3.26 (m, 1H), 3.38 30 (d, 1H, J=15), 3.66 (d, 1H, J=15), 3.88 (s, 1H), 4.08 (m, 2H), 6.68 (d, 1H, J=6), 6.90 (m, 1H), 6.98 (d, 1H, J=6), 7.16 (m, 1H), 7.26 (m, 5H).

HRMS Calc'd for $\text{C}_{20}\text{H}_{24}\text{F}_3\text{N}_2\text{O}_3$ (parent + 1): 365.1835.
Found: 365. 1980.

35 Anal. Calc'd for $\text{C}_{20}\text{H}_{23}\text{F}_3\text{N}_2\text{O} \cdot 2\text{HCl}$ 1/3 H_2O : C, 54.19, H, 5.84; N, 6.32. Found: C, 54.22, H, 5.57, N, 6.28.

Example 4

(2S,3S)-3-(2-Methoxy-5-trifluoromethoxybenzyl)amino-2-phenylpiperidine hydrochloride salt

A. 2-Methoxy-5-trifluoromethoxybenzaldehyde

Under a nitrogen atmosphere in a round-bottom flask were placed 3.63 mL (28 mmol) of 4-trifluoromethoxyphenol and 25 mL of acetone. To this stirring solution were added 7.75 g (56 mmol) of potassium carbonate and 3.48 mL (56 mmol) of methyl iodide, and the reaction mixture was stirred at room temperature overnight. The solids were removed by suction filtration and the filter cake was rinsed with acetone. The filtrate was concentrated to obtain 6.5 g of a solid/oil mixture. This mixture was diluted with CHCl₃, and filtered and the filtrate was concentrated to afford 5.5 g of 2-methoxy-4-trifluoromethoxybenzene as a yellow oil.

¹H NMR (CDCl₃) δ 3.78 (s, 3H), 6.83 (d, 1H, J=12), 7.10 (d, 1H, J=12). Mass spectrum m/z: 192 (parent).

Under a nitrogen atmosphere in a round-bottom flask were placed the 2-methoxy-4-trifluoromethoxybenzene (5.5 g, 29 mmol) and 110 mL of CH₂Cl₂. To the system, cooled in an ice/acetone bath, were added 3.77 mL (34 mmol) of titanium tetrachloride (TiCl₄) over a period of ca. 1 minute. The reaction mixture was stirred for 30 minutes and 5.69 mL (63 mmol) of α,α-dichloromethylmethyl ether was added to the system. The ice bath was allowed to expire and the mixture was stirred at room temperature overnight. The mixture was poured carefully into water and extracted with three portions of CH₂Cl₂. These combined extracts were washed with water and brine, dried (Na₂SO₄) and concentrated to obtain 6.06 g of an oil. The crude material was purified by flash column chromatography (250 g of silica gel) using 1:9 ethyl acetate/hexanes as the eluant to obtain 920 mg of the title compound with a slight impurity and 3.27 g of pure titl compound.

¹H NMR (CDCl₃) δ 3.94 (s, 3H), 7.00 (d, 1H, J=9), 7.38 (dd, 1H, J=3, 9), 7.66 (d, 1H, J=3), 10.4 (s, 1H). Mass spectrum m/z: 220 (parent).

B. (2S,3S)-3-(2-methoxy-5-trifluoromethoxybenzyl)-amino-2-phenylpiperidine hydrochloride salt

Under a nitrogen atmosphere in a round-bottom flask were placed 525 mg (2.4 mmol) of 2-methoxy-5-5 trifluoromethoxybenzaldehyde, 350 mg (2.0 mmol) of (2S, 3S)-3-amino-2-phenylpiperidine and 5 mL of acetic acid. The reaction mixture was stirred at room temperature for 3 days and concentrated with a rotary evaporator. The residue was partitioned between 1N aqueous sodium hydroxide and 10 chloroform and the mixture was extracted with three portions of chloroform. The combined chloroform extracts were extracted with three portions of 1N aqueous hydrochloric acid. The combined HCl extracts were made basic with concentrated aqueous sodium hydroxide and extracted with 15 four portions of chloroform. The chloroform extracts were dried (Na_2SO_4) and concentrated with a rotary evaporator to obtain 760 mg of an oil. The oil was dissolved in ethyl acetate, and ether saturated with hydrogen chloride (HCl) was added to the solution. The resulting white solid was 20 collected by suction filtration and washed with ether to obtain 600 mg of the title compound, m.p. $> 250^\circ\text{C}$.

^1H NMR (free base, CDCl_3) δ 1.36 (s, 1H), 1.54 (m, 1H), 1.86 (m, 1H), 2.06 (m, 1H), 2.76 (m, 2H), 3.22 (m, 1H), 3.32 (d, 1H, $J=15$), 3.48 (s, 3H), 3.58 (d, 1H, $J=15$), 3.85 (d, 25 1H, $J=3$), 6.57 (d, 1H, $J=9$), 6.80 (d, 1H, $J=3$), 6.92 (dd, 1H, $J=3, 9$), 7.22 (m, 5H).

HRMS Calc'd for $\text{C}_{20}\text{H}_{23}\text{F}_3\text{N}_2\text{O}_2$: 380.1711. Found: 380.1704.
Anal. Calc'd for $\text{C}_{20}\text{H}_{23}\text{F}_3\text{N}_2\text{O}_2 \cdot 2\text{HCl} \cdot 0.2\text{H}_2\text{O}$: C 52.57, H 5.60, N 6.13. Found: C 52.58, H 5.40, N 5.97.

30

Example 5

(2S,3S)-1-(5,6-Dimethoxyhexyl)-3-(2-methoxy-5-trifluoromethoxybenzyl)amino-2-phenylpiperidine hydrochloride

Under a nitrogen atmosphere in a round-bottom flask were placed 250 mg (0.66 mmol) of (2S, 3S)-3-(2-methoxy-5-35 trifluoromethoxybenzyl)amino-2-phenylpiperidine, 2 mL of tetrahydrofuran (THF) and 0.28 mL (2.0 mmol) of triethylamin . To the system were added 475 mg (2.0 mmol)

of 5,6-dimethoxy-1-methylsulfonyloxyhexane (prepared from 1,5,6-hexanetriol by sequential acetonide formation (acetone, p-toluenesulfonic acid), acetylation (acetyl chloride, triethylamine, THF), acetonide cleavage (60% acetic acid/water), dimethylation (sodium hydride, methyl iodide, THF), deacetylation (sodium methoxide, methanol) and methanesulfonate ester formation (methanesulfonyl chloride, triethylamine, THF)), and the mixture was heated at 50-60°C for four days. The reaction mixture was partitioned between CHCl₃, and saturated aqueous sodium bicarbonate and extracted with three portions of CHCl₃. The combined organic fractions were dried (Na₂SO₄), filtered and concentrated to obtain 853 mg of an orange oil. The crude material was purified by flash column chromatography (35 g of silica gel) using 1:19 methanol/chloroform as the eluant to obtain 185 mg of yellow oil. The oil was dissolved in ethyl acetate and ether saturated with HCl was added to the solution. The mixture was concentrated and the residue was triturated with ether to obtain 190 mg of the title compound.

¹H NMR (free base, CDCl₃) δ 1.15 (m, 2H), 1.38 (m, 6H), 1.76 (m, 2H), 1.96 (m, 3H), 2.50 (m, 2H), 3.16 (m, 2H), 3.26 (m, 9H), 3.46 (s, 3H), 3.58 (d, 1H, J=15), 6.52 (d, 1H, J=9), 6.69 (m, 1H), 6.86 (m, 1H), 7.22 (m, 5H).

HRMS calc'd for C₂₈H₃₉F₃N₂O₄: 524.28616. Found: 25 524.28634.

Anal. Calc'd for C₂₈H₃₉F₃N₂O₄•2HCl•0.75H₂O: C 55.03, H 7.00, N 4.58. Found: C 55.04, H 7.12, N 4.51.

Example 6

(2S,3S)-2-Phenyl-3-(2-trifluoromethoxybenzyl)amino-30 piperidine hydrochloride salt

Under a nitrogen atmosphere in a round-bottom flask were placed 3.0 mL (23 mmol) of trifluoromethoxybenzene and 25 mL of benzene. The system was cooled in ice/acetone bath, and 4.1 mL (45 mmol) of α,α-dichloromethylmethyl ether 35 was added to the stirring solution. To the system was added 6.13 g (46 mmol) of aluminum chloride (AlCl₃) in portions. After this addition was complete, the reaction mixtur was

allowed to warm gradually to room temperature and stirred at room temperature overnight. The reaction mixture was poured slowly into water and extracted with three portions of dichloromethane. The combined organic fractions were washed 5 with water, dried (Na_2SO_4) and concentrated with a rotary evaporator to obtain 3.7 g of oil. This material, containing a mixture of 4- and 2-trifluoromethoxybenzaldehyde, was subjected to flash column chromatography (160 g of silica gel) using 1:49 ethyl acetate/hexanes as the eluant to obtain 500 mg of material 10 enriched in 2-trifluoromethoxy-benzaldehyde.

Under a nitrogen atmosphere in a round-bottom flask were placed 155 mg (0.88 mmol) of (2S,3S)-3-amino-2-phenylpiperidine, the aldehyde obtained above and 2 mL of acetic acid. To the system were added 370 mg (1.8 mmol) of 15 sodium triacetoxyborohydride and the mixture was stirred at room temperature overnight. The mixture was concentrated and the residue was partitioned between 1N aqueous sodium hydroxide and dichloromethane and extracted with three 20 portions of dichloromethane. The combined organic fractions were extracted with three portions of 1N HCl. The acid extracts were made basic with 1N aqueous NaOH and extracted with three portions of dichloromethane. The dichloromethane extracts were dried and concentrated to afford 190 mg of 25 oil, which was subjected to flash column chromatography (5 g of silica gel) using 1:9 methanol/chloroform as the eluant to obtain 95 mg of the free base of the title compound. The free base was dissolved in ethyl acetate, and ether saturated with HCl was added to the solution. The resulting 30 white solid was collected by suction filtration and rinsed with ether to obtain 72 mg of the title compound, m.p. 231-233°C.

^1H NMR (free base, CDCl_3) δ 1.40 (m, 1H), 1.60 (m, 1H), 1.84 (m, 1H), 2.05 (m, 1H), 2.78 (m, 2H), 3.22 (m, 1H), 3.42 35 (d, 1H, $J=15$), 3.56 (d, 1H, $J=15$), 3.86 (d, 1H, $J=3$), 7.08 (m, 4H), 7.24 (m, 5H). Mass spectrum: m/z 350 (parent).

Anal. Calc'd for $C_{19}H_{21}F_3N_2O \cdot 2HCl \cdot 0.25H_2O$: C 53.34, H 5.54, N 6.54. Found: C 53.19, H 5.40, N 6.54.

Example 7

(2S,3S)-3-(2-Hydroxy-5-trifluoromethoxybenzyl)amino-2-

5-phenylpiperidine Hydrochloride

A. 2-Hydroxy-5-trifluoromethoxybenzaldehyde

Under a nitrogen atmosphere, in a round-bottom flask were placed 300 mg (1.4 mmol) of 2-methoxy-5-trifluoromethoxybenzaldehyde and 30 ml of dichloromethane. To the system, cooled in a dry ice acetone bath, were added 0.26 ml (2.7 mmol) of boron tribromide (BBr_3) over a period of ca. 1 minute. The reaction mixture was stirred for 1 hour, the dry ice/acetone bath was replaced with an ice bath and the mixture was stirred for 1 hour. To the system were added slowly 10 ml of saturated aqueous sodium bicarbonate followed by 10 ml of water, and the mixture was warmed to room temperature. The mixture was extracted with two portions of dichloromethane, and the extracts were dried (Na_2SO_4) and concentrated. The resulting oil (280 mg) was dissolved in CH_2Cl_2 , and the solution was extracted with two portions of 1M aqueous NaOH. The combined aqueous extracts were acidified with 2M aqueous HCl and extracted with three portions of dichloromethane. These dichloromethane extracts were dried (Na_2SO_4) and concentrated to obtain 200 mg of the title compound.

1H NMR ($CDCl_3$) δ 6.96 (d, 1H, $J=9$), 7.36 (m, 2H), 9.84 (s, 1H), 10.9 (s, 1H).

B. (2S,3S)-3-(2-Hydroxy-5-trifluoromethoxybenzyl)amino-2-phenylpiperidine Hydrochloride

The title compound was prepared in a manner similar to the compound of Example 4 by replacing 2-methoxy-5-trifluoromethoxybenzaldehyde with 2-hydroxy-5-trifluoromethoxybenzaldehyde.

1H NMR (fre base, $CDCl_3$) δ 1.60 (m, 3H), 2.04 (m, 1H), 2.76 (m, 1H), 2.88 (m, 1H), 3.18 (m, 1H), 3.42 (s, 2H), 3.90 (m, 1H), 6.52 (m, 1H), 6.64 (d, 1H, $J=9$), 6.89 (m, 1H), 7.30 (m, 5H).

HRMS calc'd for $C_{19}H_{21}F_3N_2O_2$: 366.1545. Found: 366.1562.
Anal. calc'd for $C_{19}H_{21}F_3N_2O_2 \cdot 2HCl \cdot 1/3H_2O$: C, 51.25; H, 4.90; N, 6.29. Found: C, 51.30; H, 4.75; N, 6.22.

Example 8

5 (2S,3S)-3-(5-Chloro-2-[2,2,2-trifluoroethoxy]benzyl)-
amino-2-phenylpiperidine Hydrochloride

A. 5-Chloro-2-(2,2,2-trifluoroethoxy)benzaldehyde

Under a nitrogen atmosphere, in a round-bottom flask were placed 880 mg (22 mmol) of 60% sodium hydride (NaH) and 10 12 ml of N,N-dimethylformamide. To the system were added 2.9 ml (4 g, 40 mmol) of 2,2,2-trifluoroethanol via syringe over a period of 15 minutes and the mixture was stirred at room temperature for 20 minutes. To the system were added 1.72 g (10 mmol) of 2,5-dichlorobenzonitrile, and the 15 mixture was heated at 90°C for three days. The mixture was cooled to room temperature, poured into 50 ml of 2M aqueous HCl and extracted with three portions of ether. The combined organic fractions were dried (Na_2SO_4) and concentrated to afford 2.5 g of a solid. The crude material 20 was purified by flash column chromatography using 1:49 ethyl acetate/hexanes as the eluant to obtain 1.4 g of 5-chloro-2-(2,2,2-trifluoroethoxy)benzonitrile as a white solid.

M.p. 61-62°C.

Under a nitrogen atmosphere, in a round-bottom flask equipped with a reflux condenser were placed 400 mg (1.7 mmol) of the above nitrile and 10 ml of formic acid. To the system were added ca. 500 mg of Raney nickel and the mixture was heated at reflux for 6 hours and stirred at room temperature overnight. The mixture was filtered through a 30 pad of a diatomaceous earth, and the pad was rinsed with water and $CHCl_3$. The layers were separated and the aqueous phase was extracted with three portions of $CHCl_3$. The combined organic fractions were dried and concentrated to obtain 270 mg of th title compound.

35 1H NMR ($CDCl_3$) δ 4.42 (m, 2H), 6.86 (d, 1H, $J=10$), 7.46 (m, 1H), 7.80 (d, 1H, $J=3$), 10.3 (s, 1H).

Mass sp ctrum: m/z 238 (parent).

B. (2S,3S)-3-(5-Chloro-2-[2,2,2-trifluoroethoxy]-benzyl)amino-2-phenylpiperidine Hydrochloride

The title compound was prepared in a manner similar to the compound of Example 4 by replacing 2-methoxy-5-
5 trifluoromethoxybenzaldehyde with 5-chloro-2-(2,2,2-trifluoroethoxy)benzaldehyde.

M.p. 267-269°C.

¹H NMR (free base, CDCl₃) δ 1.4 (m, 1H), 1.6 (m, 1H),
1.82 (m, 1H), 2.02 (m, 1H), 2.78 (m, 2H), 3.2 (m, 1H), 3.3
10 (d, 1H, J=15), 3.54 (d, 1H, J=15), 3.84 (d, 1H, J=3), 4.0
(m, 2H), 6.54 (d, 1H, J=10), 6.92 (d, 1H, J=3), 7.04 (m,
1H), 7.24 (m, 5H).

Anal. calc'd for C₂₀H₂₂ClF₃N₂O•2HCl: C, 50.91; H, 5.13; N,
5.94. Found: C, 50.89; H, 4.84; N, 5.93.

15

Example 9

(2S,3S)-2-Phenyl-3-(3-trifluoromethoxybenzyl)-aminopiperidine Hydrochloride

The title compound was prepared in a manner similar to the compound of Example 4 by replacing 2-methoxy-5-
20 trifluoromethoxybenzaldehyde with 3-trifluoromethoxybenzal-dehyde.

M.p. > 275°C.

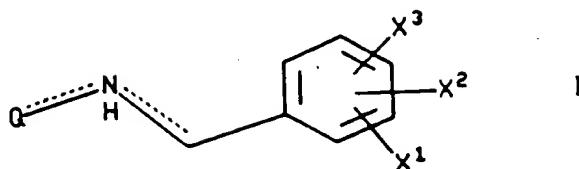
¹H NMR (free base, CDCl₃) δ 1.4 (m, 1H), 1.56 (m, 1H),
1.78 (m, 1H), 1.96 (m, 1H), 2.76 (m, 2H), 3.18 (m, 1H), 3.30
25 (d, 1H, J=15), 3.46 (d, 1H, J=15), 3.84 (d, 1H, J=3), 6.79
(s, 1H), 6.85 (d, 1H, J=6), 6.94 (m, 1H), 7.12 (m, 1H), 7.24
(m, 5H).

Anal. calc'd for C₁₉H₂₁F₃N₂O•2HCl: C, 53.91; H, 5.48; N,
6.62. Found: C, 53.84; H, 5.07; N, 6.59.

CLAIMS

1. A compound of the formula

5



10 wherein X^1 is hydrogen, (C_1-C_{10}) alkoxy optionally substituted with from one to three fluorine atoms or (C_1-C_{10}) alkyl optionally substituted with from one to three fluorine atoms;

15 X^2 and X^3 are independently selected from halo, hydrogen, nitro, (C_1-C_{10}) alkyl optionally substituted with from one to three fluorine atoms, (C_1-C_{10}) alkoxy optionally substituted with from one to three fluorine atoms, trifluoromethyl, hydroxy, phenyl, cyano, amino, (C_1-C_6)-

20

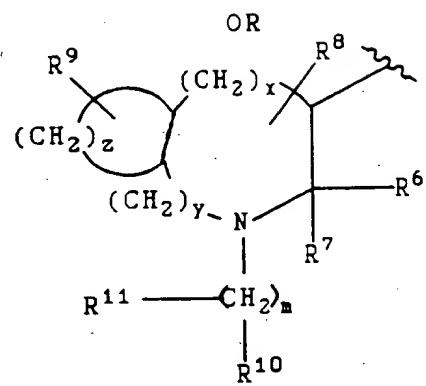
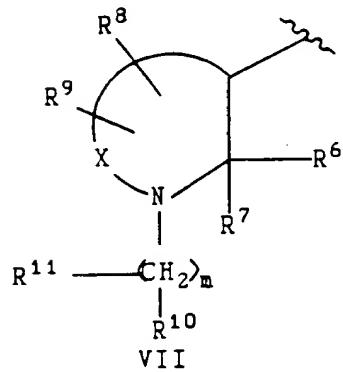
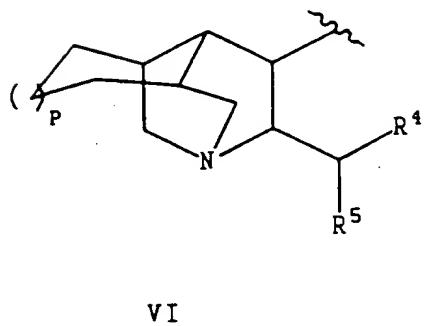
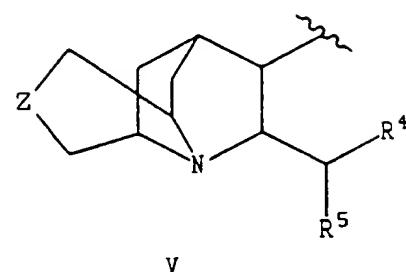
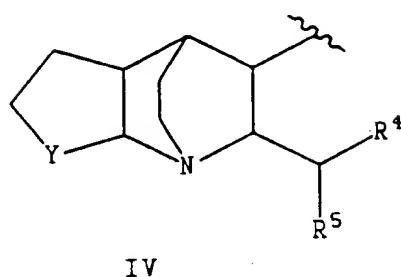
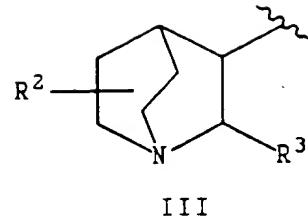
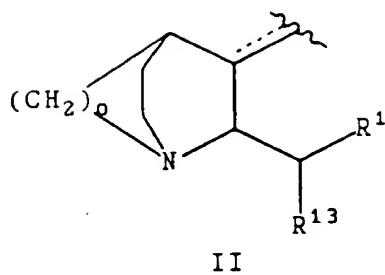
alkylamino, $-\overset{\text{O}}{\underset{\text{||}}{\text{C}}}-\text{NH}-\text{(}C_1-\text{C}_6\text{)}$

25

alkyl, (C_1-C_6) alkyl- $\overset{\text{O}}{\underset{\text{||}}{\text{C}}}-\text{NH}-\text{(}C_1-\text{C}_6\text{)}$ alkyl, $-\text{NHCH}$ and $-\overset{\text{O}}{\underset{\text{||}}{\text{NHC}}}-\text{(}C_1-\text{C}_6\text{)}$ alkyl; and

Q is a group of the formula

EXPRESS MAIL NO. RB5339C9223



wherein R¹ is a radical selected from furyl, thiienyl, pyridyl, indolyl, biphenyl and phenyl optionally substituted with from one or two substituents independently selected from halo, (C₁-C₁₀) alkyl optionally substituted with from one 5 to three fluorine atoms, (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms, carboxy, benzyloxycarbonyl and (C₁-C₃) alkoxy-carbonyl;

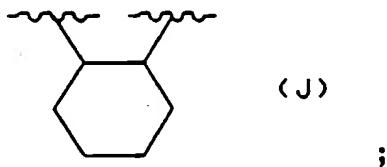
R¹³ is selected from (C₃-C₄) branched alkyl, (C₅-C₆) branched alkenyl, (C₅-C₇) cycloalkyl, and the radicals named 10 in the definition of R¹;

R² is hydrogen or (C₁-C₆) alkyl;

R³ is phenyl, biphenyl, naphthyl, pyridyl, benzhydryl, thiienyl or furyl, and R³ may optionally be substituted with from one to three substituents independently selected from 15 halo, (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms and (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms;

Y is (CH₂)_l, wherein l is an integer from one to three, or Y is a group of the formula

20



;

25

Z is oxygen, sulfur, amino, (C₁-C₃) alkylamino or (CH₂)_n, wherein n is zero, one or two;

o is two or three;

p is zero or one;

30 R⁴ is furyl, thiienyl, pyridyl, indolyl, biphenyl, or phenyl optionally substituted with one or two substituents independently selected from halo, (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms, (C₁-C₁₀) alkoxy optionally substituted with from one to three 35 fluorine atoms, carboxy, (C₁-C₃) alkoxy-carbonyl and benzyloxycarbonyl;

R⁵ is thienyl, biphenyl or phenyl optionally substituted with one or two substituents independently selected from halo, (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms and (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms;

each of the two dashed lines in formula I and the dashed line in formula II represent an optional double bond that may optionally exist when Q is a group of the formula II;

X is (CH₂)_q wherein q is an integer from 1 to 6, and wherein any one of the carbon-carbon single bonds in said (CH₂)_q may optionally be replaced by a carbon-carbon double bond, and wherein any one of the carbon atoms of said (CH₂)_q may optionally be substituted with R⁸, and wherein any one of the carbon atoms of said (CH₂)_q may optionally be substituted with R⁹;

m is an integer from 0 to 8, and any one of the carbon-carbon single bonds of (CH₂)_m may optionally be replaced by a carbon-carbon double bond or a carbon-carbon triple bond, and any one of the carbon atoms of said (CH₂)_m may optionally be substituted with R¹¹;

R⁶ is a radical selected from hydrogen, (C₁-C₆) straight or branched alkyl, (C₃-C₇) cycloalkyl wherein one of the carbon atoms may optionally be replaced by nitrogen, oxygen or sulfur; aryl selected from biphenyl, phenyl, indanyl and naphthyl; heteroaryl selected from thienyl, furyl, pyridyl, thiazolyl, isothiazolyl, oxazolyl, isoxazolyl, triazolyl, tetrazolyl and quinolyl; phenyl (C₂-C₆) alkyl, benzhydryl and benzyl, wherein each of said aryl and heteroaryl groups and the phenyl moieties of said benzyl, phenyl (C₂-C₆) alkyl and benzhydryl may optionally be substituted with one or more substituents independently selected from halo, nitro, (C₁-C₁₀) alkyl optionally substituted with from one to three fluorine atoms, (C₁-C₁₀) alkoxy optionally substituted with from one to three fluorine atoms, amino, hydroxy-(C₁-C₆) alkyl, (C₁-C₆) alkoxy-(C₁-C₆) alkyl,

(C₁-C₆) -alkylamino, (C₁-C₆) alkyl-O-C(=O)-, (C₁-C₆) alkyl-O-C(=O)-
(C₁-C₆) alkyl, (C₁-C₆) alkyl-C(=O)-O-, (C₁-C₆) alkyl-C(=O)-

10 $(C_1-C_6)alkyl-O-$, $(C_1-C_6)alkyl-C=$, $(C_1-C_6)alkyl-C=$

R⁷ is hydrogen, phenyl or (C₁-C₆)alkyl;
or R⁶ and R⁷, together with the carbon to which they are
attached, form a saturated carbocyclic ring having from 3 to
7 carbon atoms wherein one of said carbon atoms may
optionally be replaced by oxygen, nitrogen or sulfur;

R⁸ and R⁹ are each independently selected from hydrogen, hydroxy, halo, amino, oxo (=O), nitrile, hydroxy-(C₁-C₆)-alkyl, (C₁-C₆)alkoxy-(C₁-C₆)alkyl, (C₁-C₆)alkylamino,
30 di-(C₁-C₆)alkylamino, (C₁-C₆)alkoxy,

$$(C_1-C_6)alkyl-O-C=O, \quad (C_1-C_6)alkyl-O-C(=O)-(C_1-C_6)alkyl.$$

O

R¹⁰ is NHCR¹², NHCH₂R¹², SO₂R¹² or one of the radicals set forth in any of the definitions of R⁶, R⁸ and R⁹;

5 R¹¹ is oximino (=NOH) or one of the radicals set forth in any of the definitions of R⁶, R⁸ and R⁹; and

R¹² is (C₁-C₆)alkyl, hydrogen, phenyl or phenyl (C₁-C₆)alkyl; and

with the proviso that (a) when m is 0, R¹¹ is absent,
10 (b) neither R⁸, R⁹, R¹⁰ nor R¹¹ can form, together with the carbon to which it is attached, a ring with R⁷, (c) when Q is a group of the formula VIII, R⁸ and R⁹ cannot be attached to the same carbon atom, (d) when R⁸ and R⁹ are attached to the same carbon atom, then either each of R⁸ and R⁹ is
15 independently selected from hydrogen, fluoro and (C₁-C₆)alkyl, or R⁸ and R⁹, together with the carbon to which they are attached, form a (C₃-C₆) saturated carbocyclic ring that forms a spiro compound with the nitrogen-containing ring to which they are attached, (e) the nitrogen of formula I can
20 not be double bonded to both Q and the substituted benzyl group to which it is attached, (f) when Q is a group of the formula VII and q is 2 and either R⁸ or R⁹ is 5-hydroxy-(C₁-C₆)alkyl or 5-(C₁-C₆)alkoxy-(C₁-C₆)alkyl, then the other of R⁸ and R⁹ is hydrogen; (g) when Q is a group of the formula
25 VII and q is 2, then neither R⁸ nor R⁹ is 4-hydroxy-(C₁-C₆)alkyl or 4-(C₁-C₆)alkoxy-(C₁-C₆)alkyl, and (h) when neither X¹, X² nor X³ is a fluorinated alkoxy group, at least one of R¹, R³, R⁴, R⁵, R⁶, R⁷ and R¹³ is an aryl group substituted with a fluorinated alkoxy group;

30 or a pharmaceutically acceptable salt thereof.

2. A compound according to claim 1, wherein Q is a group of the formula II wherein o is two or three and each of R¹ and R¹³ is phenyl or substituted phenyl.

35 3. A compound according to claim 1 wherein Q is a group of the formula III, R² is hydrogen and R³ is phenyl or substituted phenyl.

4. A compound according to claim 1 wherein Q is a group of the formula IV wherein l is one or two and each of R⁴ and R⁵ is phenyl or substituted phenyl.

5. A compound according to claim 1 wherein Q is a group of the formula V wherein n is zero or one and each of R⁴ and R⁵ is phenyl or substituted phenyl.

6. A compound according to claim 1 wherein Q is a group of the formula VI wherein p is one and each of R⁴ and R⁵ are phenyl or substituted phenyl.

10 7. A compound according to claim 1 wherein Q is a group of the formula VII wherein q is two, three or four, m is zero and R⁶ is phenyl or substituted phenyl.

15 8. A compound according to claim 1 wherein Q is a group of the formula VIII wherein y is zero, x is zero or one, z is three or four, m is zero and R⁶ is phenyl or substituted phenyl.

9. A compound according to claim 1, wherein said compound is 2-(diphenylmethyl)-N-((2-difluoromethoxy)-phenyl)methyl-1-azabicyclo[2.2.2]octan-3-amine.

20 10. A compound according to claim 1, wherein said compound is (2S,3S)-N-(2-methoxy-5-trifluoromethoxy-phenyl)methyl-2-diphenylmethyl-1-azabicyclo[2.2.2]octane-3-amine.

25 11. A compound according to claim 1, wherein said compound is (2S,3S)-2-phenyl-3-[2-(2,2,2-trifluoroethoxy)-benzyl]aminopiperidine.

12. A compound according to claim 1, wherein said compound is (2S,3S)-3-(2-methoxy-5-trifluoromethoxybenzyl)-amino-2-phenylpiperidine.

30 13. A compound according to claim 1, wherein said compound is (2S,3S)-3-(2-hydroxy-5-trifluoromethoxybenzyl)-amino-2-phenylpiperidine.

35 14. A compound according to claim 1, wherein said compound is (2S,3S)-2-phenyl-3-(3-trifluoromethoxybenzyl)-aminopiperidine.

15. A compound according to claim 1, wherein said compound is (2S,3S)-1-(5,6-dimethoxyhexyl)-3-(2-methoxy-5-trifluoromethoxybenzyl)amino-2-phenylpiperidine.

16. A compound according to claim 1, wherein said 5 compound is (2S,3S)-2-phenyl-3-(2-trifluoromethoxybenzyl)-aminopiperidine.

17. A compound according to claim 1, wherein said compound is (2S,3S)-3-(5-chloro-2-methoxybenzylamino-2-phenylpiperidine.

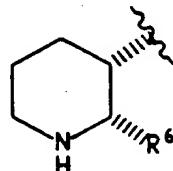
10 18. A compound according to claim 1, wherein said compound is (2S,3S)-3-(5-t-butyl-2-trifluoromethoxybenzyl)amino-2-phenylpiperidine.

19. A compound according to claim 1, wherein X¹ is 5-trifluoromethoxy, X² is hydrogen and X³ is 2-methoxy.

15 20. A compound according to claim 1 wherein X¹ is 2-trifluoromethoxy and each of X² and X³ is hydrogen.

21. A compound according to claim 1, wherein X¹ is 2-(2,2,2-trifluoroethoxy) and each of X² and X³ is hydrogen.

22. A compound according to claim 1 wherein Q is a 20 group of the formula

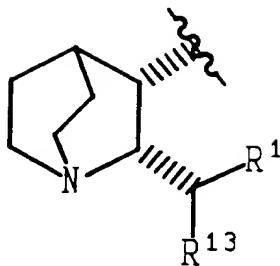


25

wherein X¹ is 2-trifluoromethoxy, 2-methoxy or 2-(2,2,2-trifluoroethoxy), X² is 5-halo, 5-(C₁-C₆) alkyl, or 5-(C₁-C₆) alkoxy optionally substituted with from one to three fluorine atoms, and R⁶ is substituted or unsubstituted 30 phenyl.

23. A compound according to claim 1 wherein Q is a group of the formula

5



wherein R¹ and R¹³ are each independently selected from unsubstituted or substituted phenyl, X¹ is 2-trifluoromethoxy, 2-methoxy or 2-(2,2,2-trifluoroethoxy), and X² is 5-halo, 5-(C₁-C₆)alkyl or 5-(C₁-C₆) alkoxy optionally substituted with from one to three fluorine atoms.

24. A pharmaceutical composition for treating or preventing a condition selected from the group consisting of inflammatory diseases, anxiety, colitis, depression or dysthymic disorders, psychosis, pain, allergies, chronic obstructive airways disease, hypersensitivity disorders, vasospastic diseases, fibrosing and collagen diseases, reflex sympathetic dystrophy, addiction disorders, stress related somatic disorders, peripheral neuropathy, neuralgia, neuropathological disorders, disorders related to immune enhancement or suppression and rheumatic diseases in a mammal, comprising an amount of a compound according to claim 1 effective in preventing or treating such condition and a pharmaceutically acceptable carrier.

25. A method of treating or preventing a condition selected from the group consisting of inflammatory diseases anxiety, colitis, depression or dysthymic disorders, psychosis, pain, allergies, chronic obstructive airways disease, hypersensitivity disorders, vasospastic diseases, fibrosing and collagen diseases, reflex sympathetic dystrophy, addiction disorders, stress related somatic disorders, peripheral neuropathy, neuralgia, neuropathological disorders, disorders related to immune enhancement or suppression and rheumatic diseases in a mammal, comprising administering to a mammal in need of such

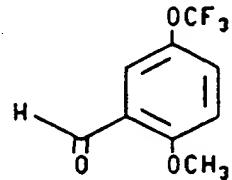
need of such treatment or prevention an amount of a compound according to claim 1 effective in treating or preventing such condition.

32. A radioactive isotope of a compound according to
5 claim 1.

33. A radioactive isotope as claimed in claim 32, wherein said radioactive isotope is a tritium or ^{14}C -isotope of said compound.

34. A compound of the formula

10

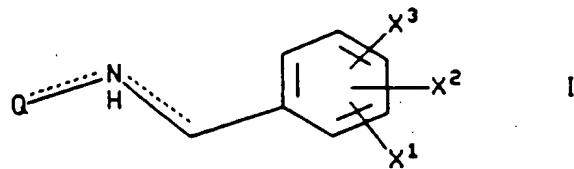


FLUOROALKOXYBENZYL DERIVATIVES OF NITROGEN CONTAINING
HETEROCYCLES

Abstract

The present invention relates to novel
5 fluoroalkoxybenzyl derivatives of nitrogen containing
heterocyclic compounds, and specifically, to compounds of
the formula

10



15 wherein Q , X^1 , X^2 and X^3 are as defined below. These
novel compounds are useful in the treatment of inflammatory
and central nervous system disorders, as well as other
disorders.

PROCESS CLAIM NO. RB533709273